

Montageanleitung/Assembly Instruction

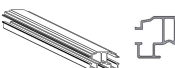
Art. Nr./Item No. 81150

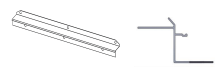
DE: WICHTIG: BITTE SORGFÄLTIG LESEN UND FÜR KÜNFTIGE RÜCKFRAGEN AUFBEWAHREN.

EN IMPORTANT; KEEP FOR FUTURE REFERENCE: READ CAREFULLY

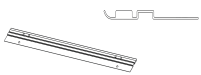
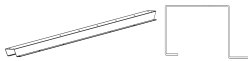
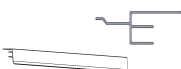
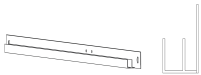
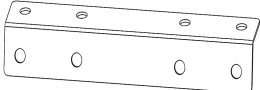
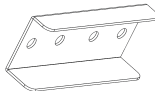
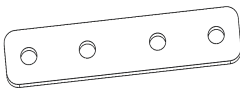
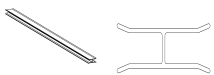
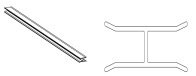
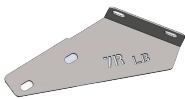
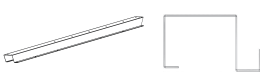
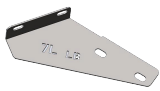
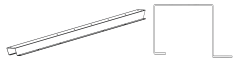
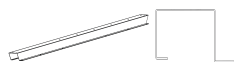
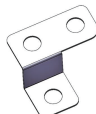


Teil/Part 1

Code		Qty
L1.6BH6		4
L2R.6B6		1
L2L.6B6		1
L3L.6B6		1
L3R.6B6		1
L4.6BH6		10
L5L.6BH6		1
L5R.6BH6		1
L6.6B6		10
L7.612B		2
L8.612B		2

Code		Qty
L9.612B		1
L10.612B		1
L11.6BH6		2
L12.6B		1
L13.6B		1
L14.6B		1
L15L.6BH6		1
L15R.6BH6		1
L16.6B6		1
L17.6B6		1
L18.6B6		1

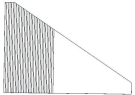
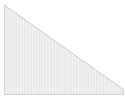
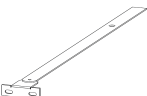
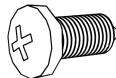
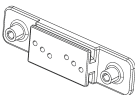
Teil/Part 2

Code		Qty	Code		Qty
L19.6B		1	5.62B		2
L20L.6B6		2	B1.B		2
L20R.6B6		2	B2.B		4
L21.6B6		2	B3.B		1
L22.6B6		2	B4.B		2
L23.6B6		2	B5.B		3
L24.6B6		2	B6.B		4
L25.6B6		3	B7R.B		2
1.6B		1	B7L.B		2
3.6B		1	B8.B		2
6.62B		2	B9R.6B		1

Teil/Part 3

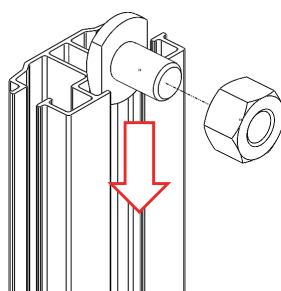
Code		Qty	Code		Qty
B9L.6B		1	L29.6BH		4
B10.B		2	L30.6BH		4
B11.B		4	T1.6B		2
B12L.B		2	R1		2
B12R.B		2	R2		2
B13.B		4	R3		2
8.62B6		2	R4		1
9.62B6		2	R7		29
10.62B6		2	P1.6BH6		3
L26.6B		1	P2.6BH6		12
L27.6B		2	P3.6B6		10
L28.6B		1	P4.6B6		1

Teil/Part 4

Code		Qty	Code		Qty
P5.6B6		2	J5		4
P6.6B6		1	Y1		212
P7.6B6		2	Y2		6
P8.6BH6		2	Y3		9
P9.6B6		2	Y4		4
P10.6B6		2	Y5		12
P11.6BH6		2	Y6		20
J1		2	Y7		26
J2		2	Y8		5
J3		1	Z1		4
J4		2	Z2		8

Teil/Part 5

Code		Qty
Z3		212
Z4		4
Z5		2
K1		4
K2		4
K3		4
K4		2



Attention:

**Screws are not tightened first to facilitate adjustment.
It should be tightened at final step.**

Anmerkung:

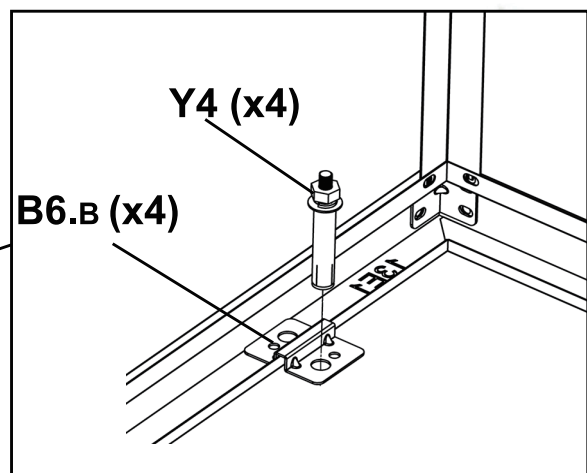
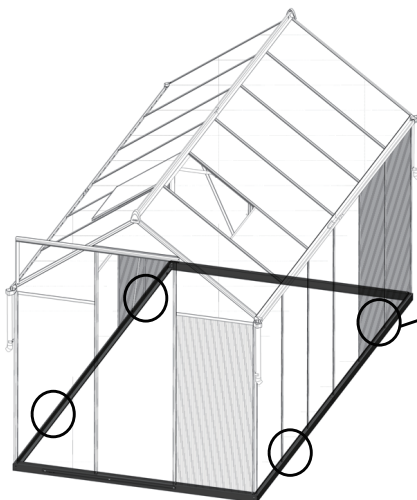
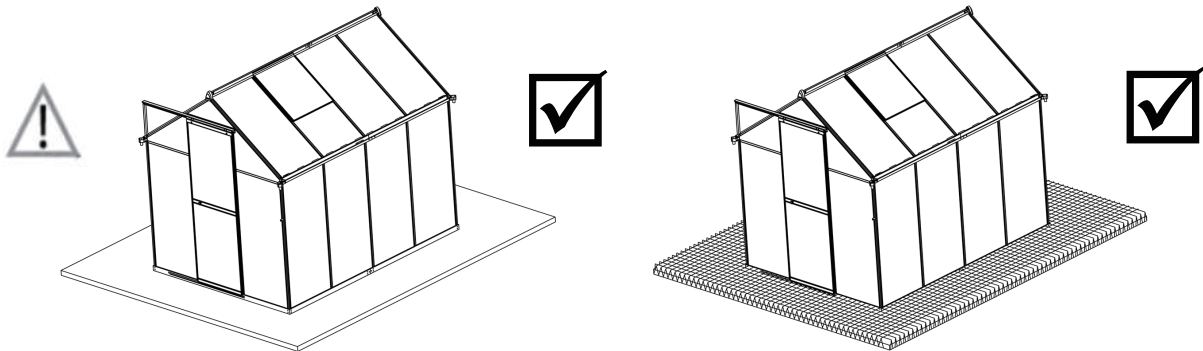
Die Schrauben nicht komplett festziehen. Lassen Sie sie locker bis zum letzten Schritt und ziehen Sie sie dann fest

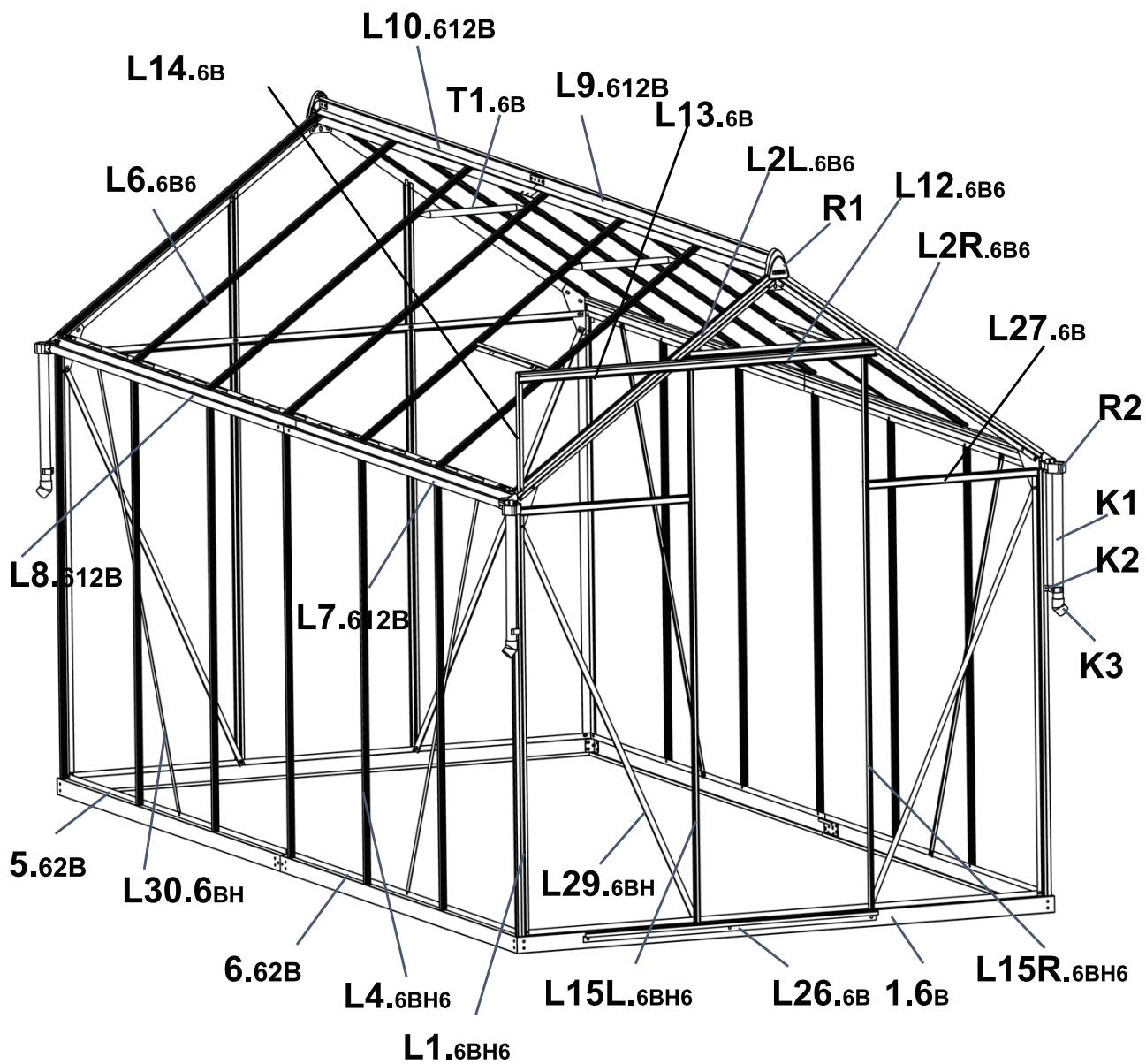
Base Installation:

The base can be constructed from bricks, blocks or mounted on a concrete pad by yourself.

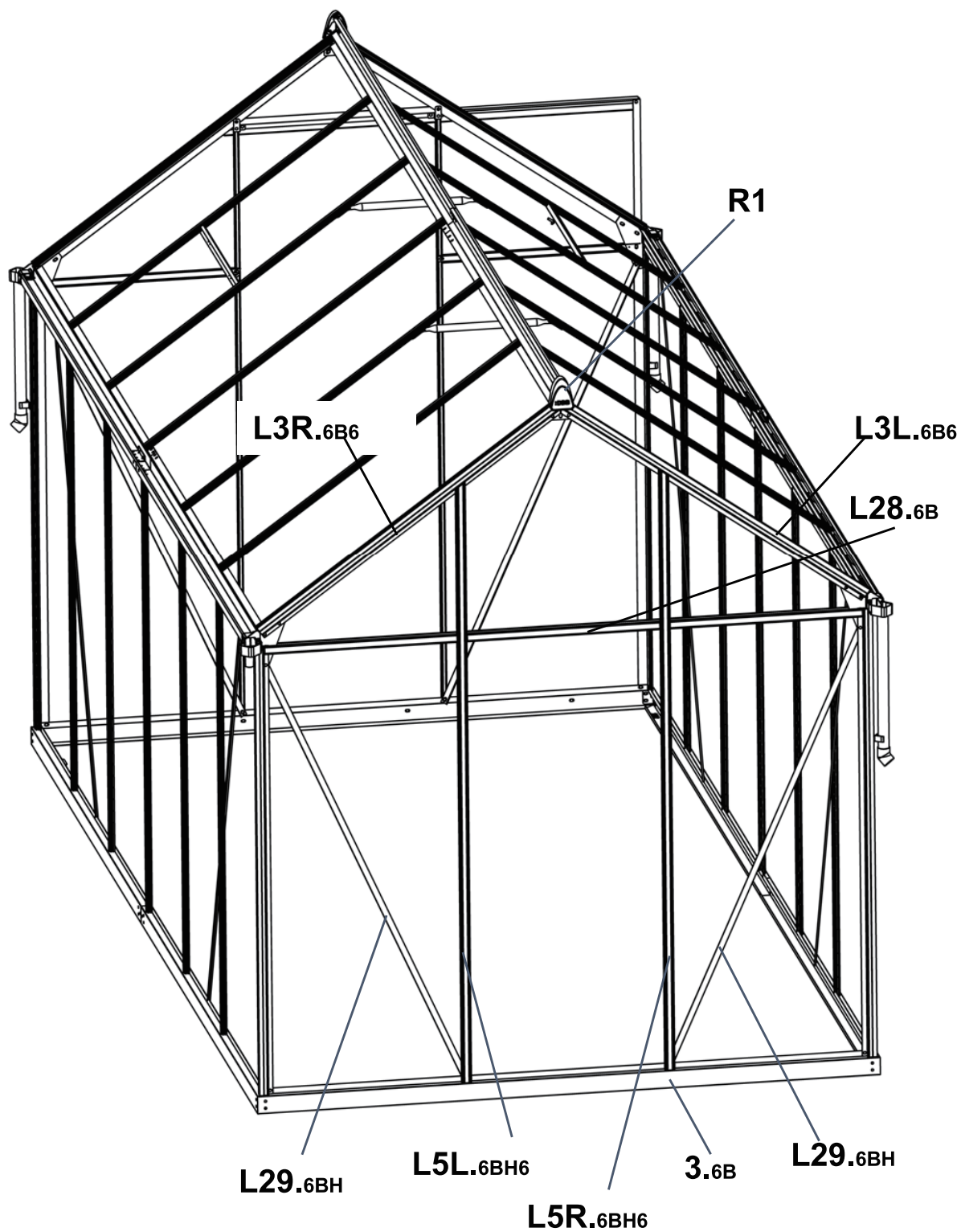
Installation Fundament:

Das Fundament kann aus Beton o.ä. Material bestehen und muss von Ihnen selbst vorbereitet werden





Front

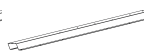


Back

1



1.6B
1X



3.6B
1X



5.62B
2X



6.62B
2X



Y1
28X



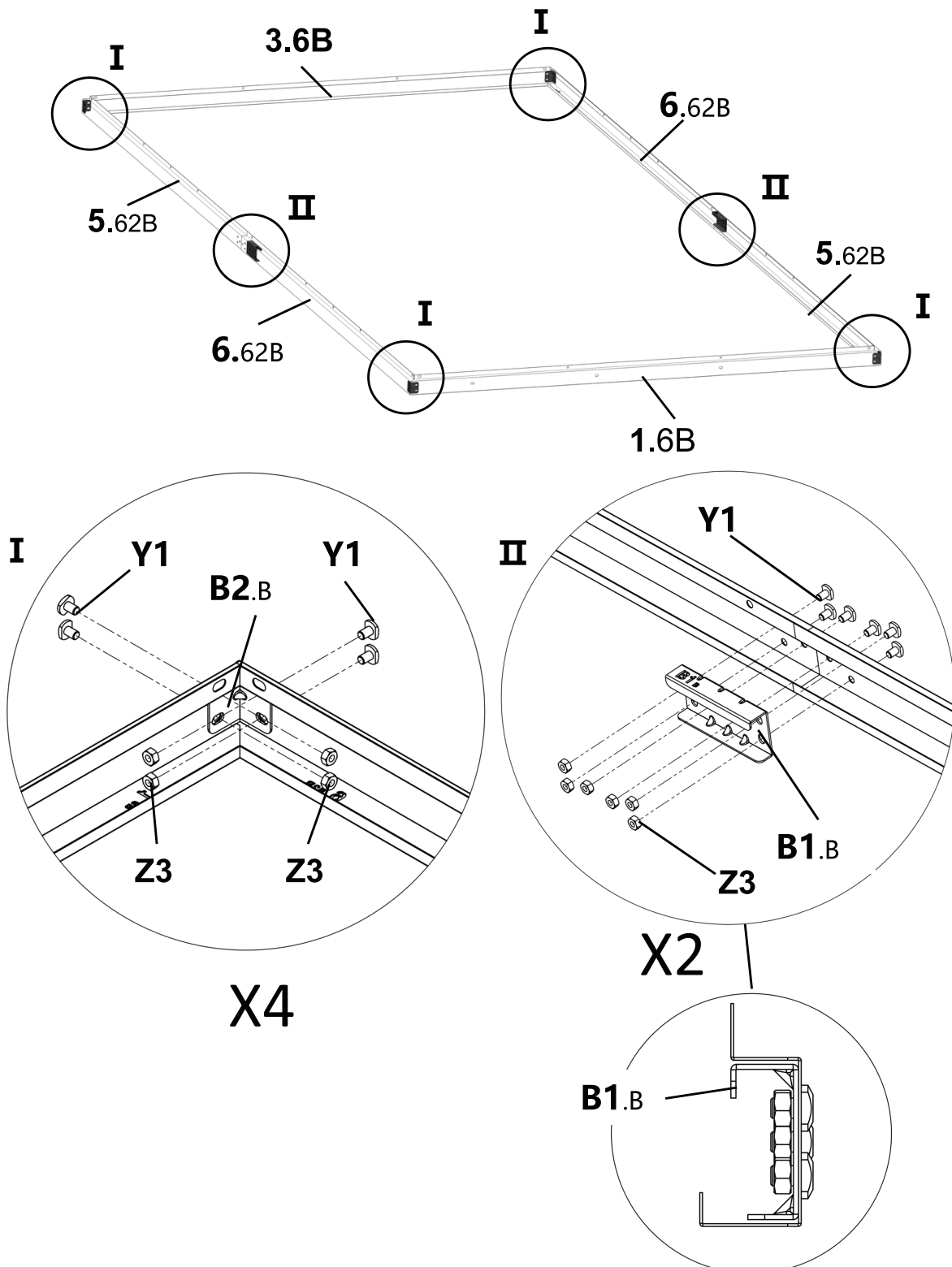
Z3
28X



B1.B
2X



B2.B
4X



2



L26.6B
1X

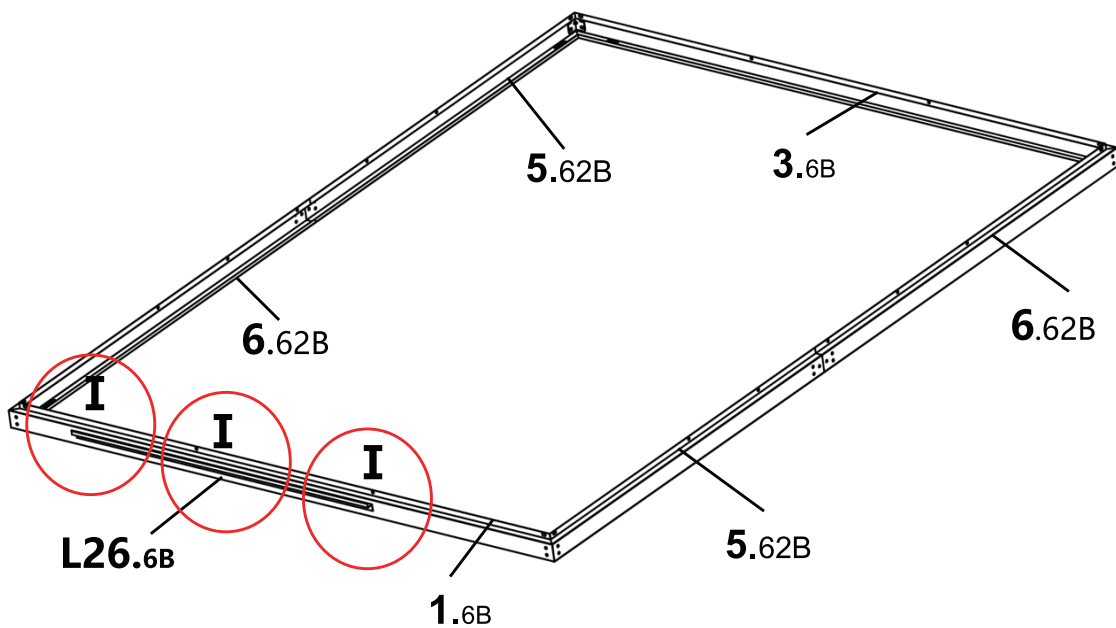
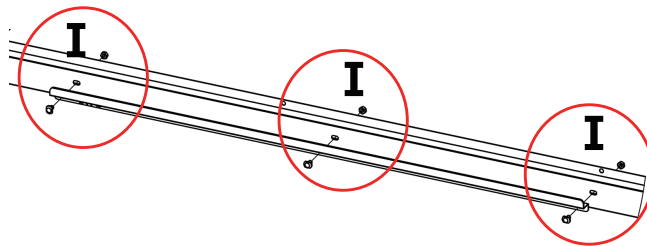
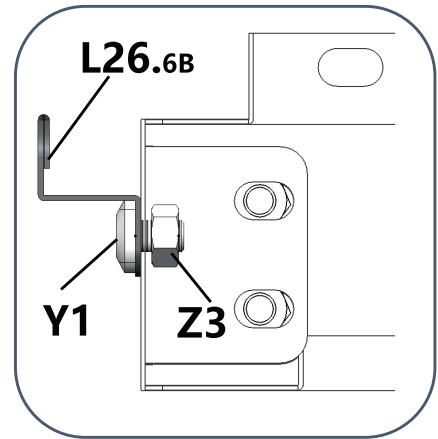
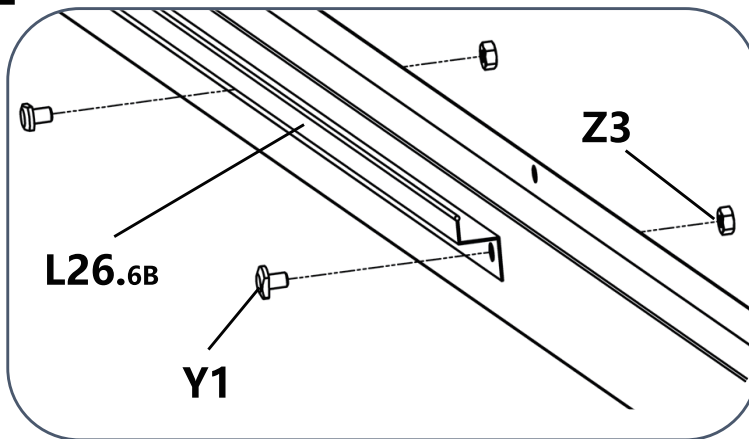


Y1
3X



Z3
3X

I



3



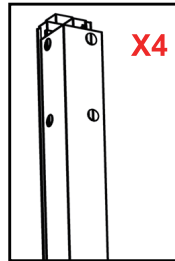
L1.6BH6
4X



Y1
8X

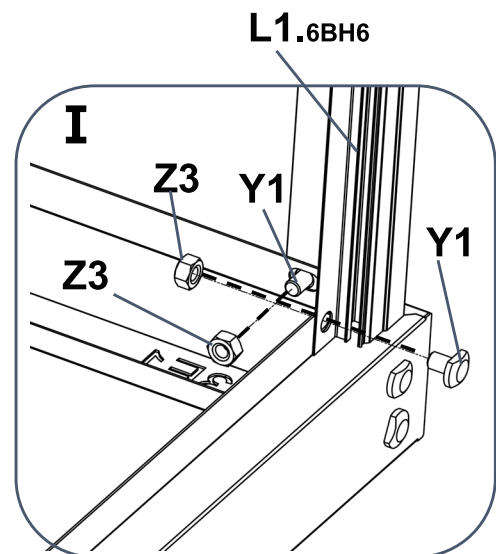
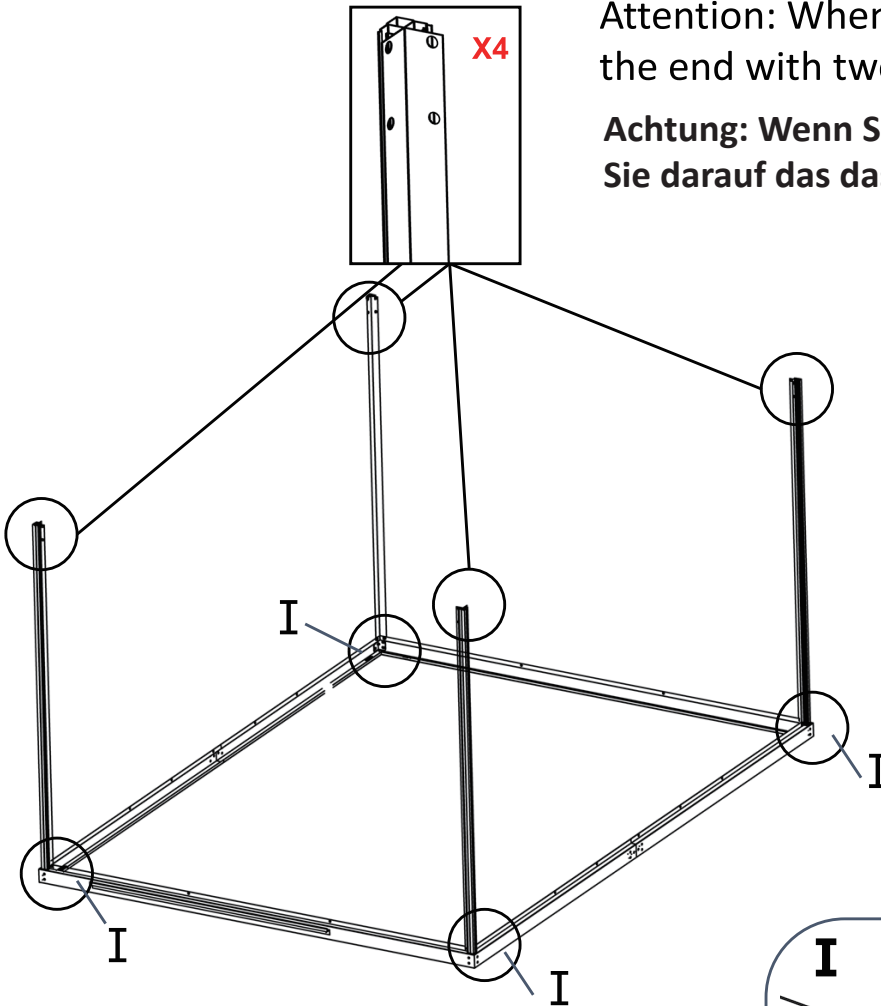


Z3
8X



Attention: When assemble **L1.6BH6**,
the end with two holes is on top.

**Achtung: Wenn Sie L11.6BH6 montieren, achten
Sie darauf das das Ende mit 2 Löchern oben ist**



X4

4



L5L.6BH6
1X



L5R.6BH6
1X



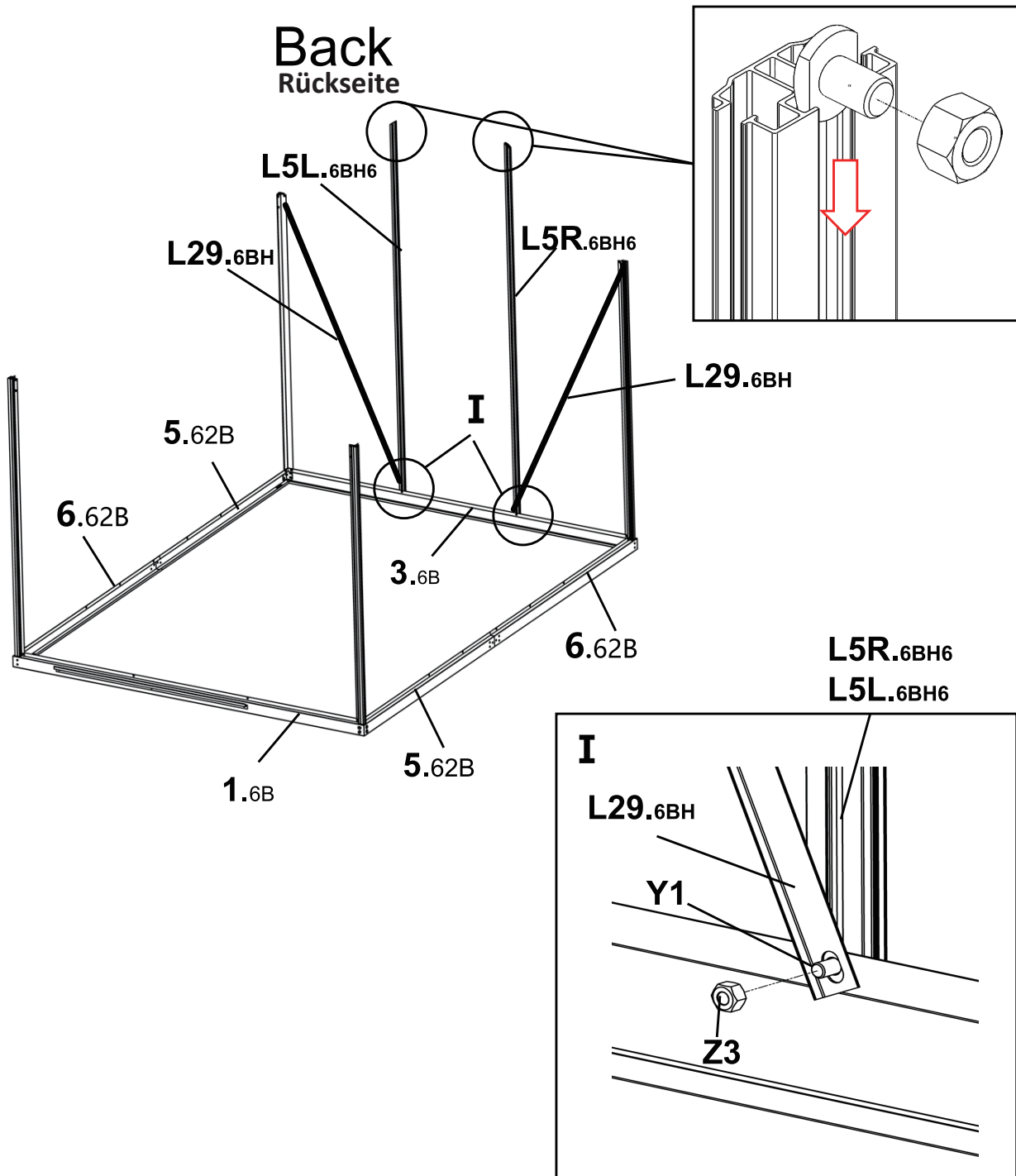
L29.6BH
2X



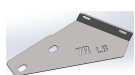
Y1
2X



Z3
2X



5



B7L.B
1X



B7R.B
1X



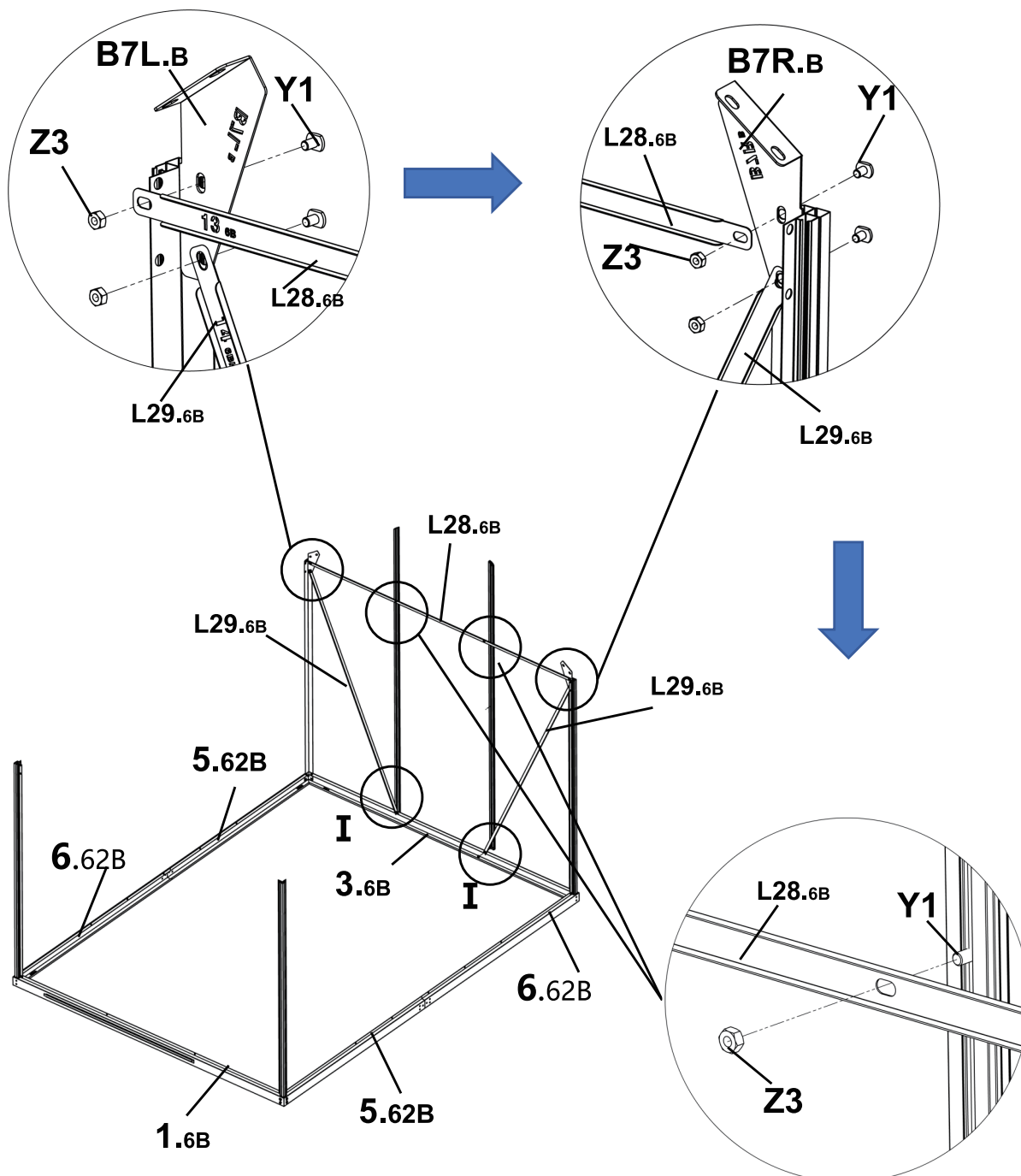
L28.6B
1X



Y1
6X



Z3
6X



6



L30.6BH
4X

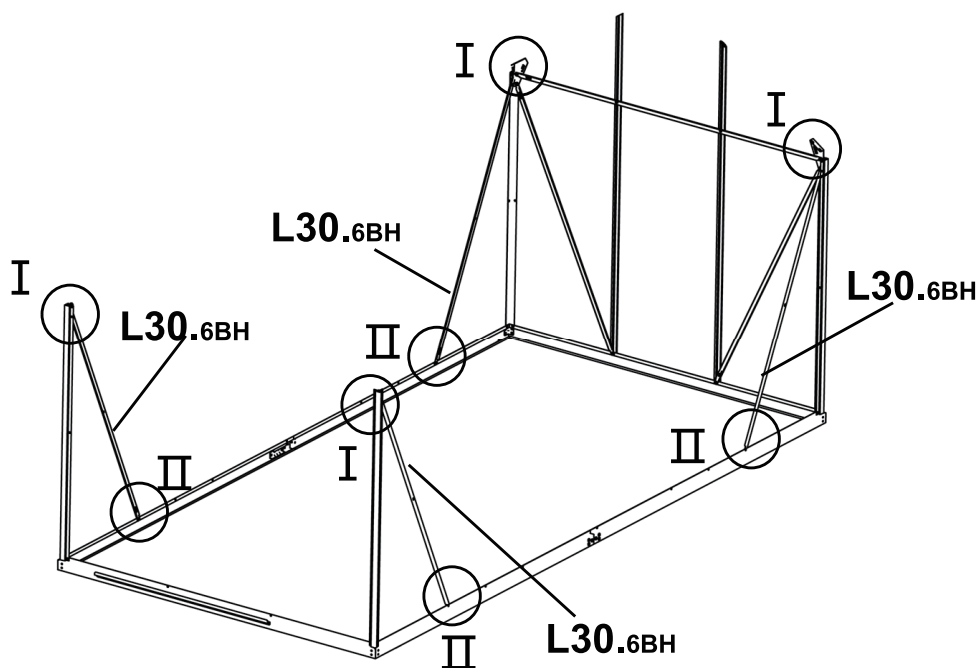
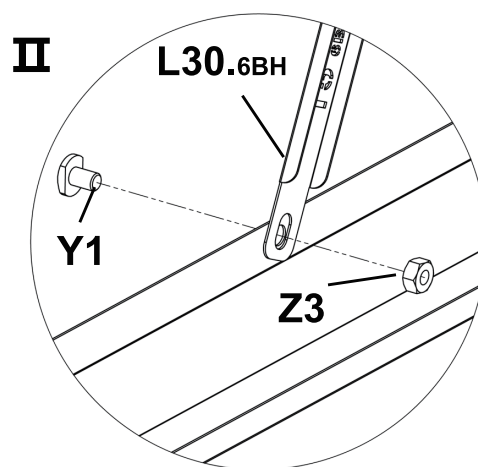
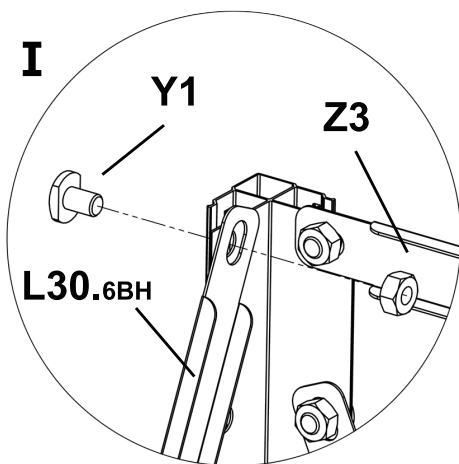


Y1
8X



Z3
8X

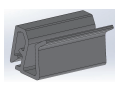
Install the temporary support rods **L30.6BH**
Montieren Sie die vorübergehenden Stützstangen **L30.6BH**



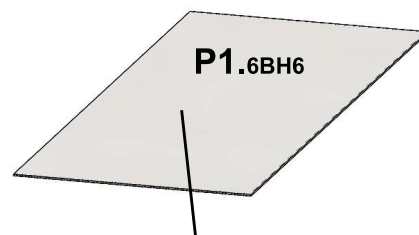
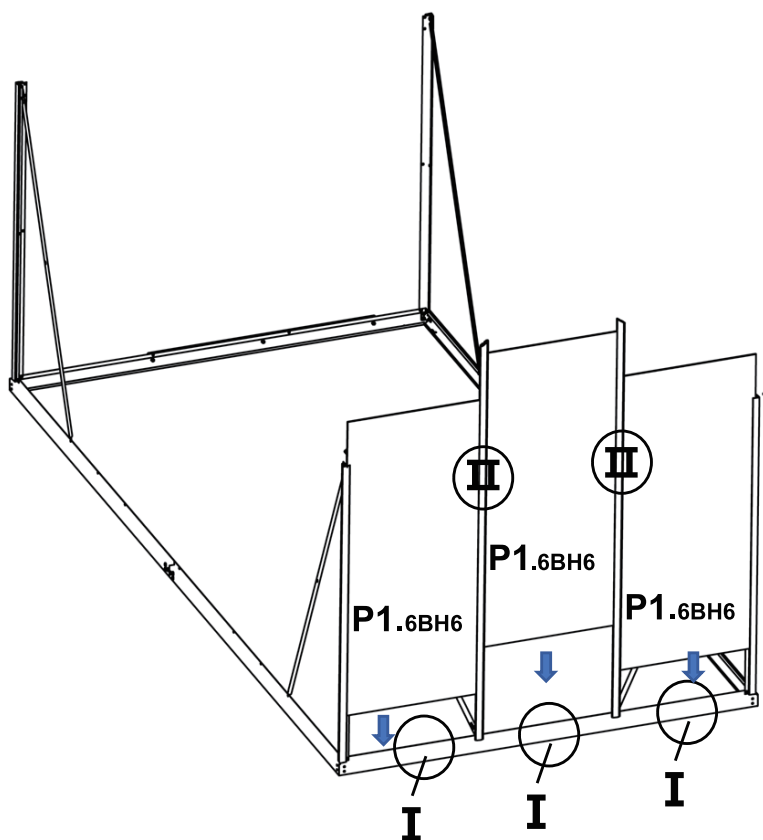
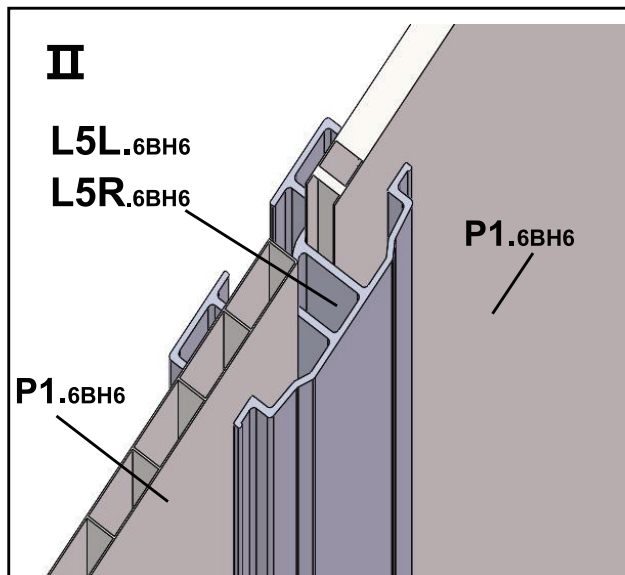
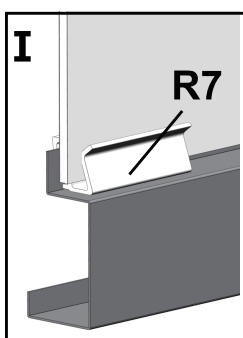
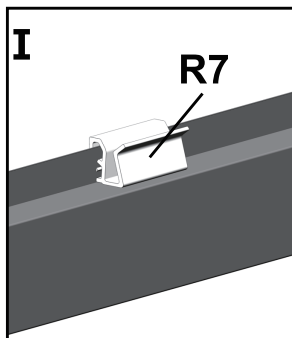
7



P1.6BH6
3X



R7
3X



Tear off the protection film before installation.
Entfernen Sie die Schutzschicht vor der Installation

8



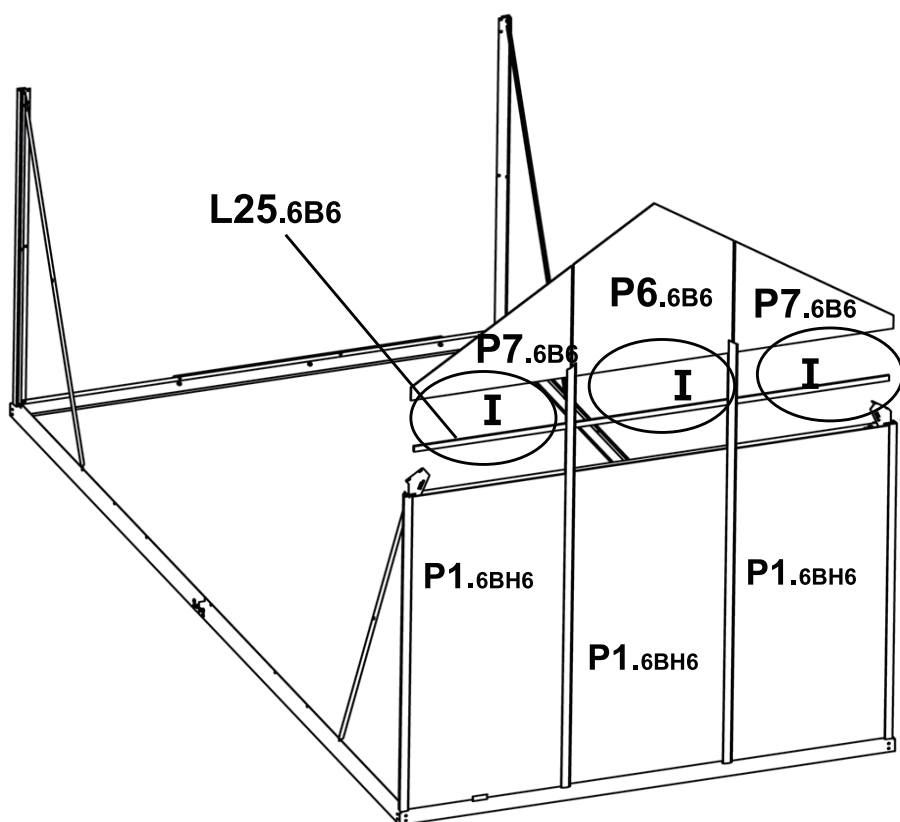
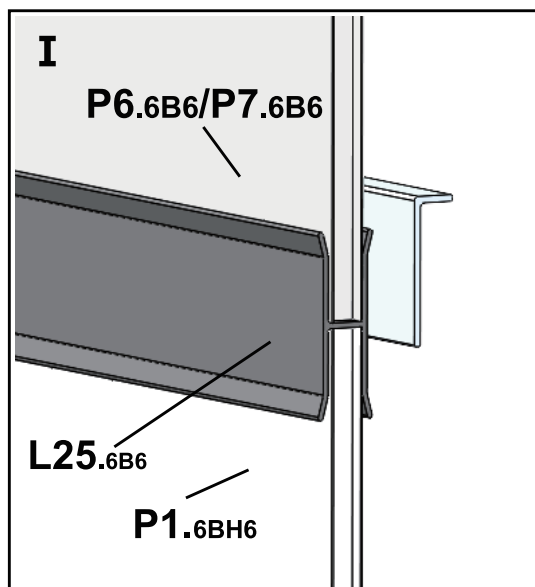
P6.6B6
1X



P7.6B6
2X

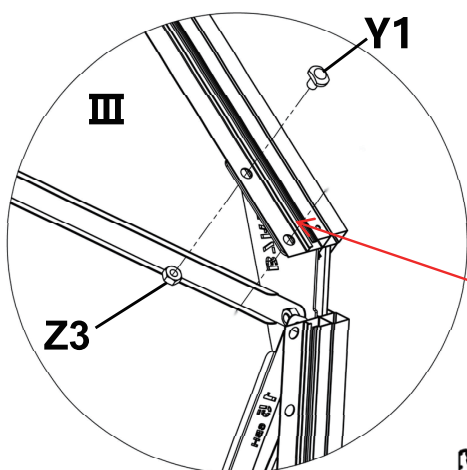
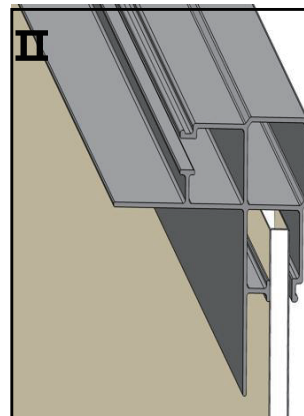
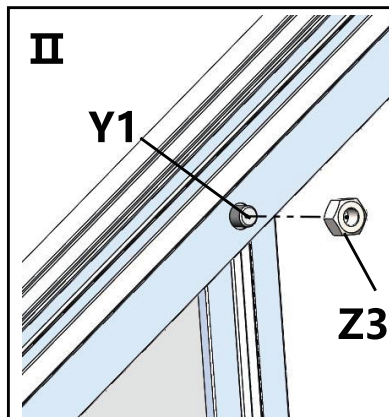
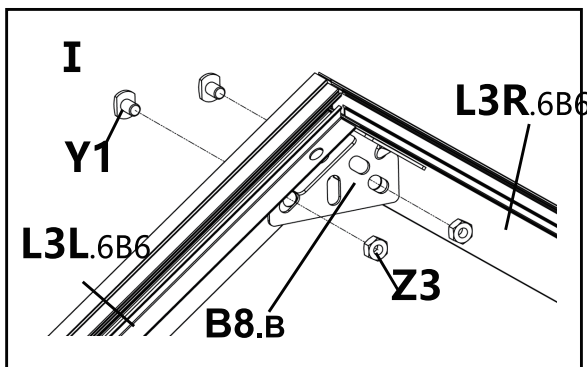


L25.6B6
3X



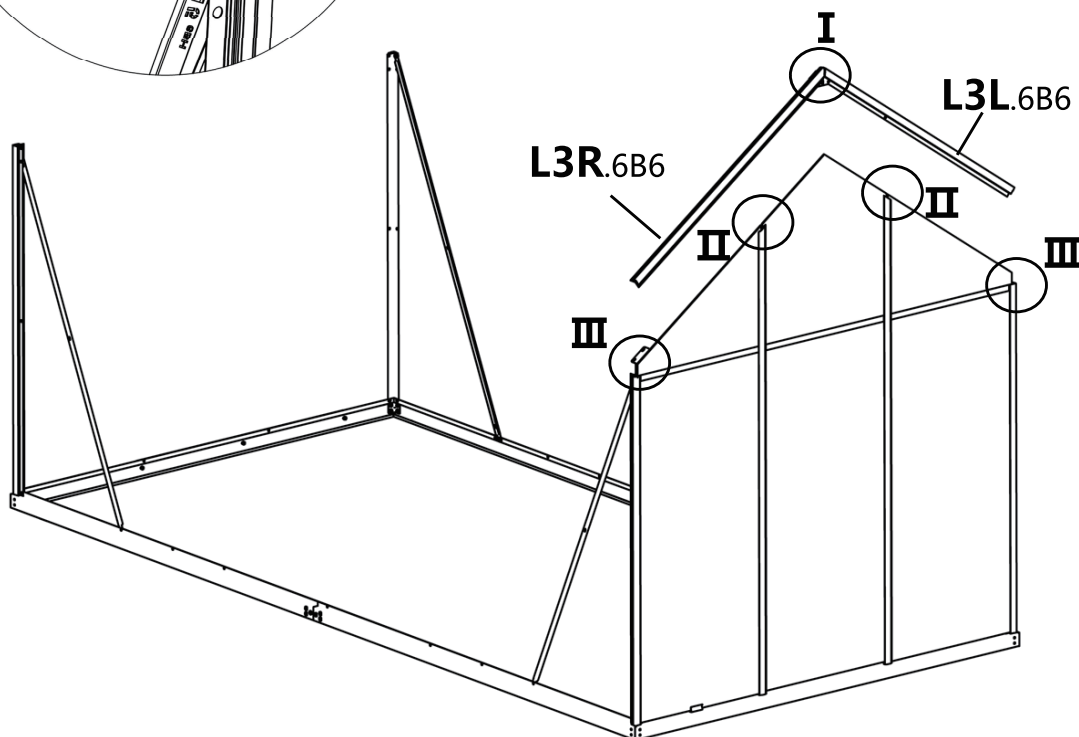
9

				
L3L.6B6 1X	L3R.6B6 1X	Y1 6X	Z3 6X	B8.B 1X



Note: Don't screw the lower hole.

Anmerkung: Lassen Sie das untere Loch frei



10



L15L.6BH6
1X



L15R.6BH6
1X



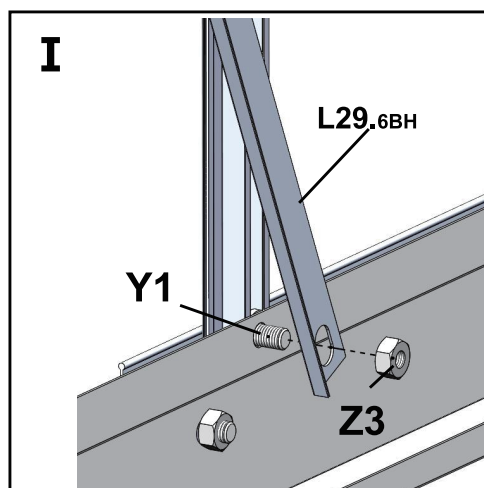
L29.6BH
2X



Y1
2X



Z3
2X



L15L.6BH6

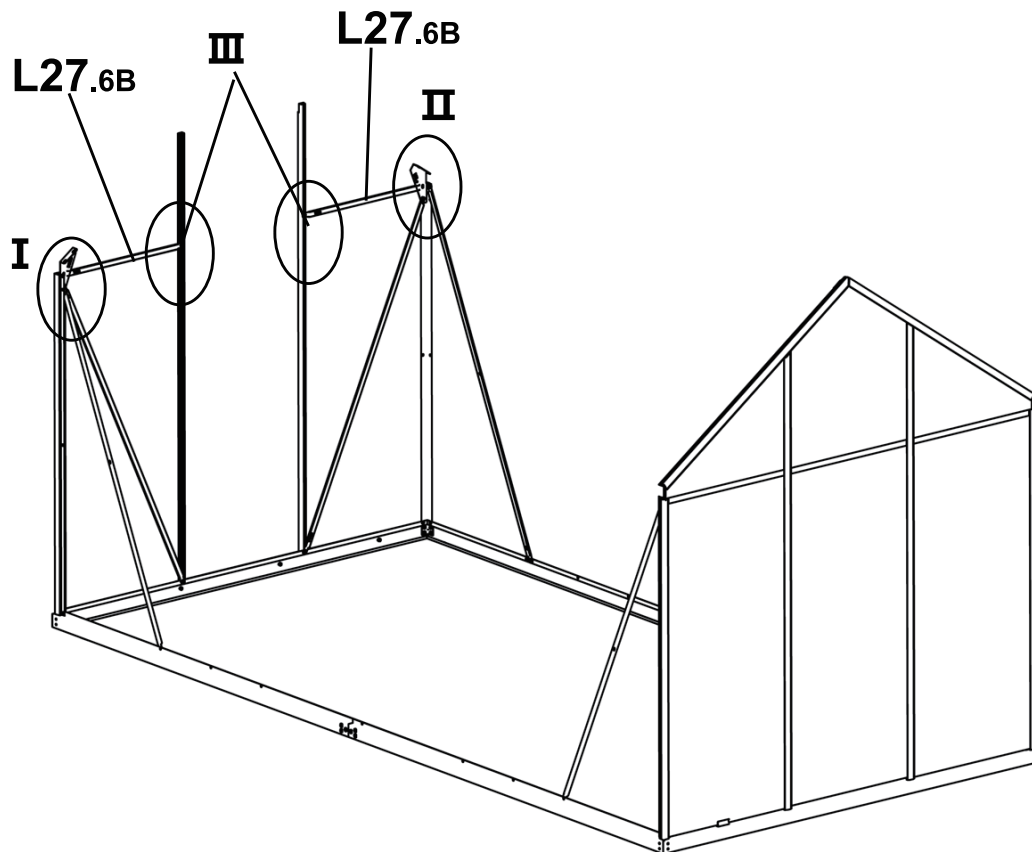
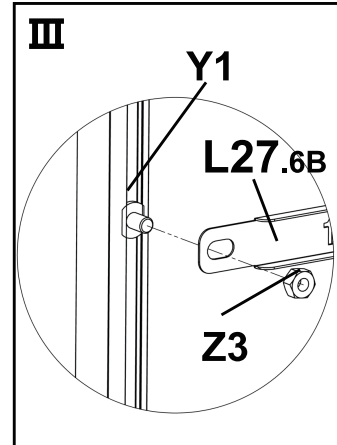
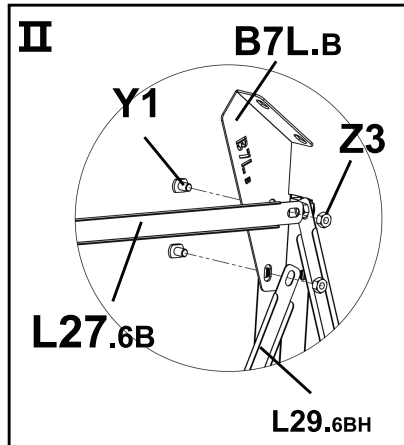
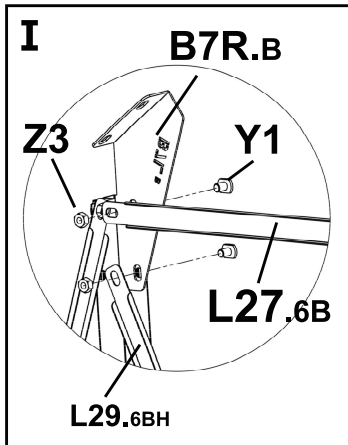
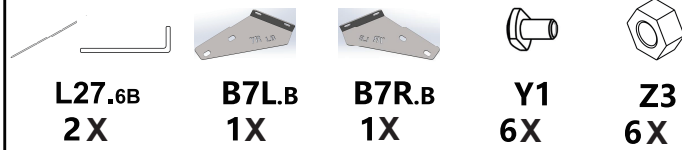
L15R.6BH6

L29.6BH

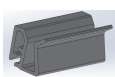
L29.6BH

I

11



12



R7
2 X



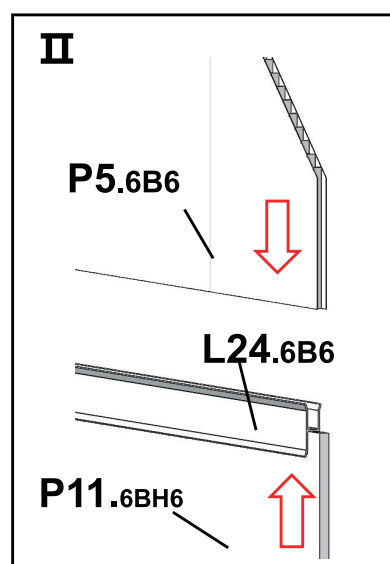
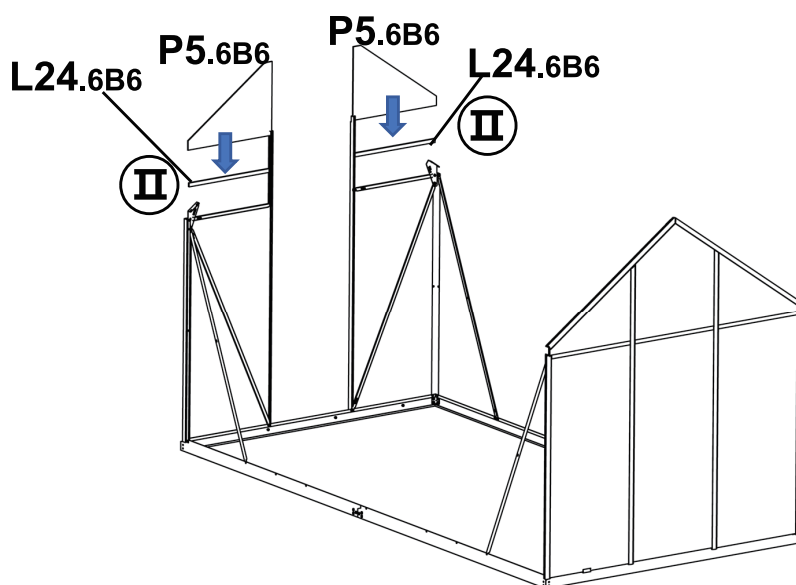
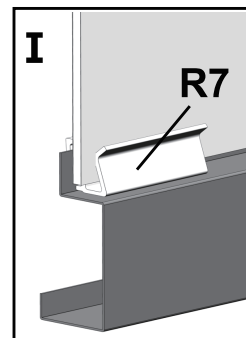
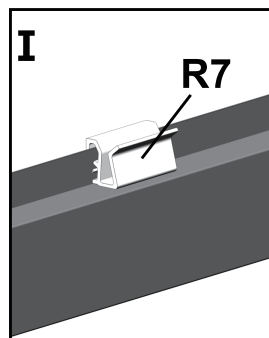
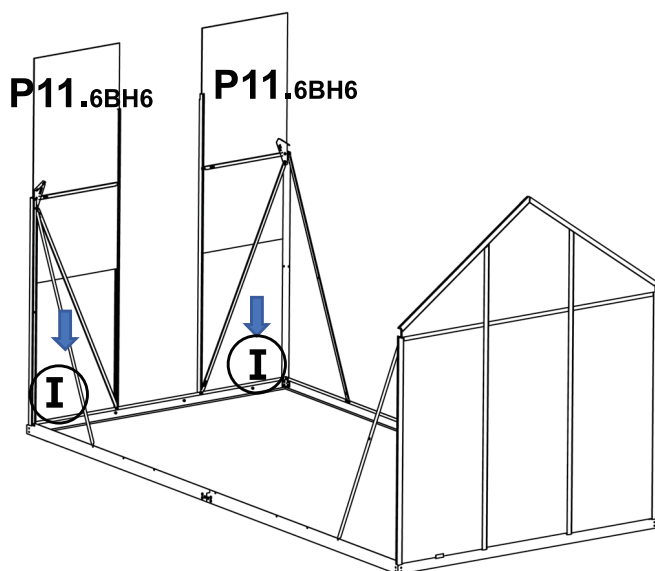
P11.6BH6
2 X



P5.6B6
2 X



L24.6B6
2 X



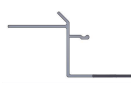
13



B9L.6B
1X



B9R.6B
1X



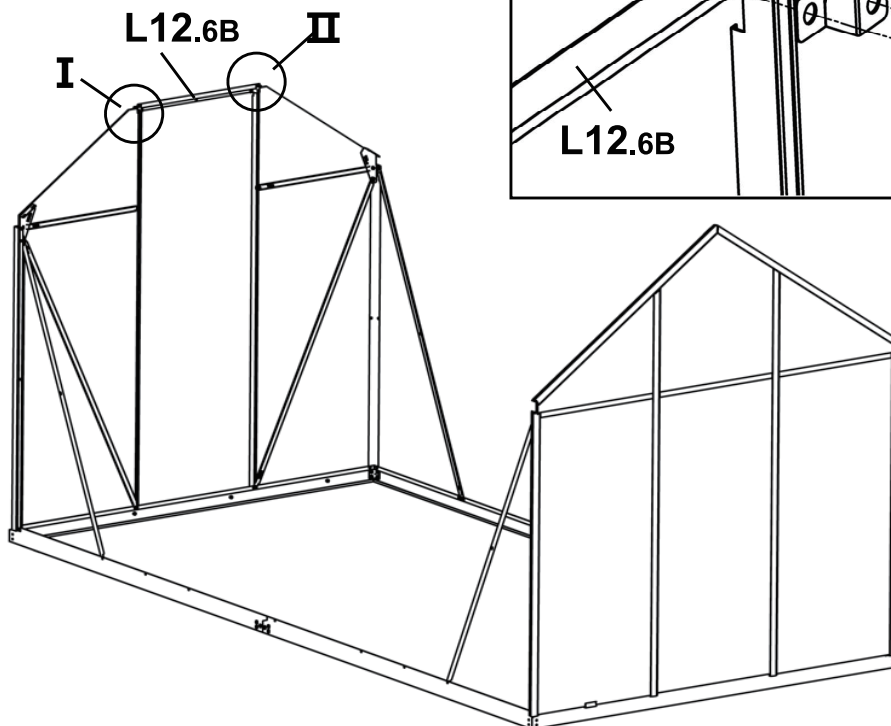
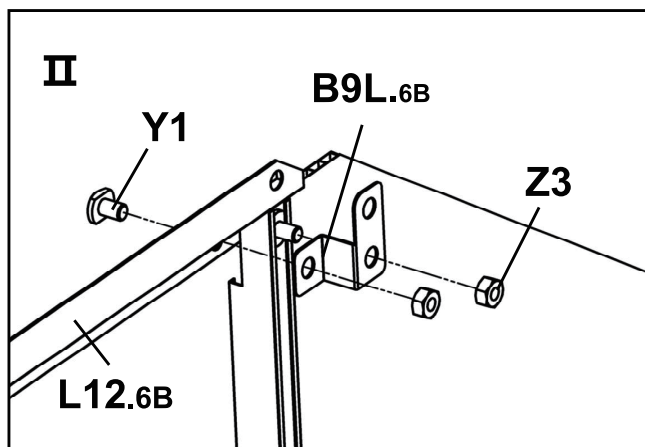
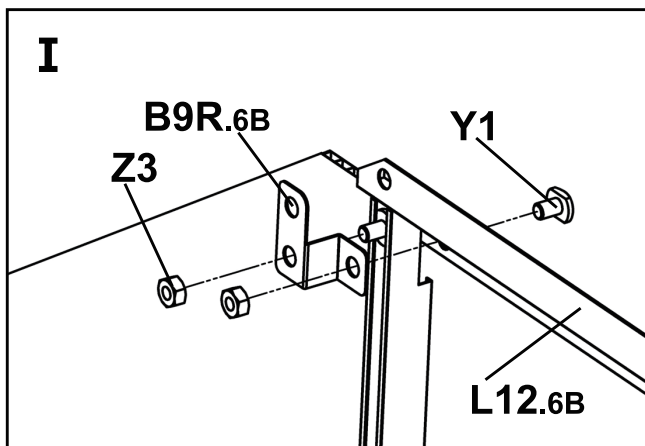
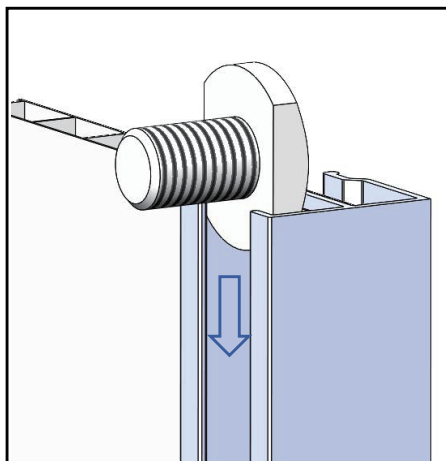
L12.6B
1X



Y1
4X



Z3
4X



14

—  —
L2L.6B6
1X

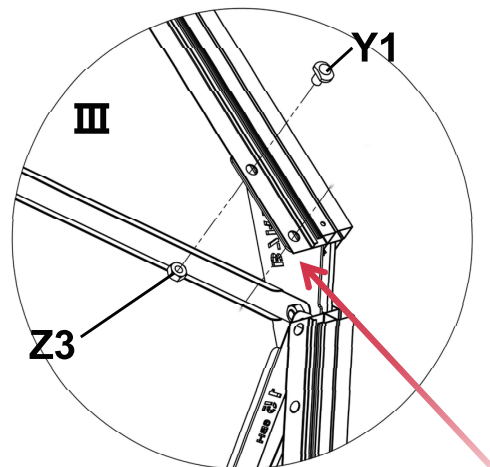
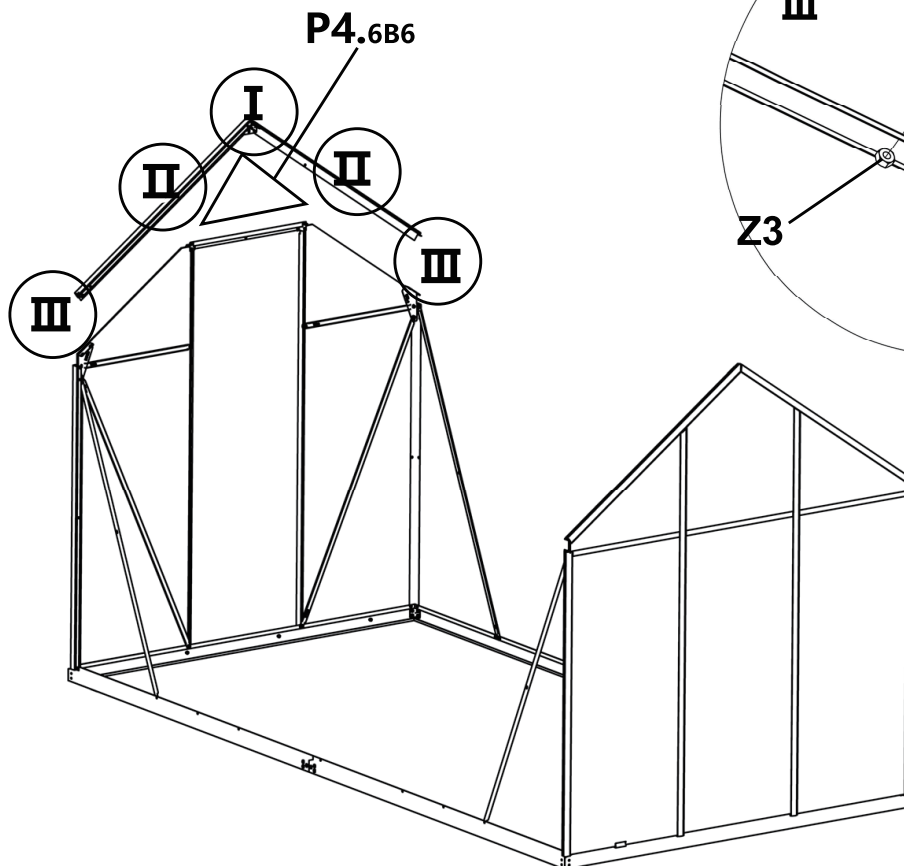
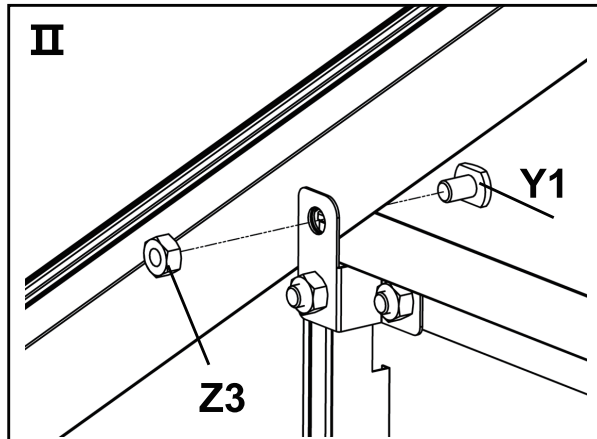
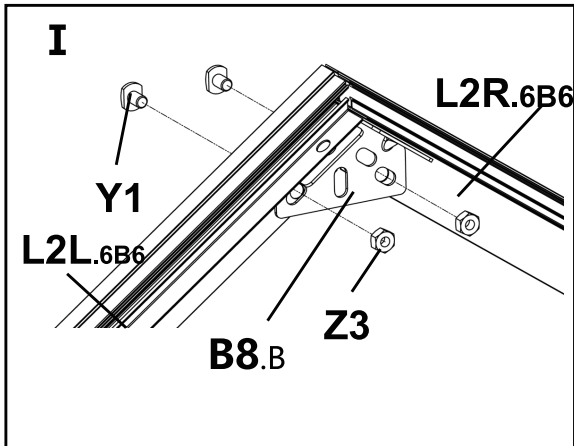
—  —
L2R.6B6
1X

 **B8.B**
1X

 **P4.6B6**
1X

 **Y1**
6X

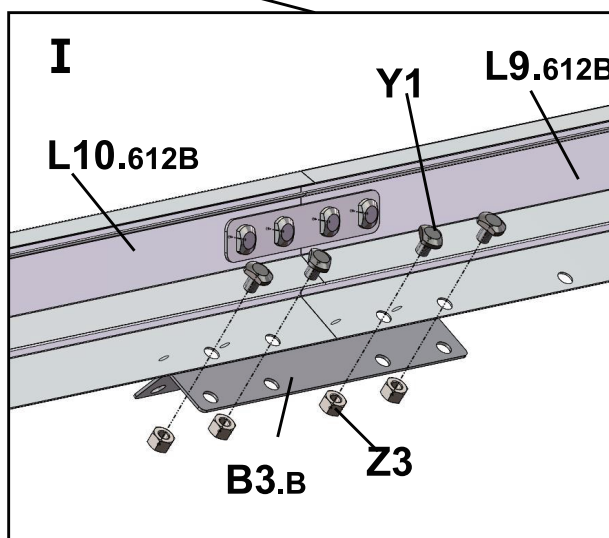
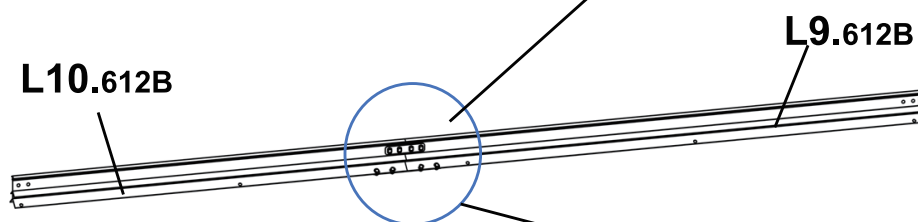
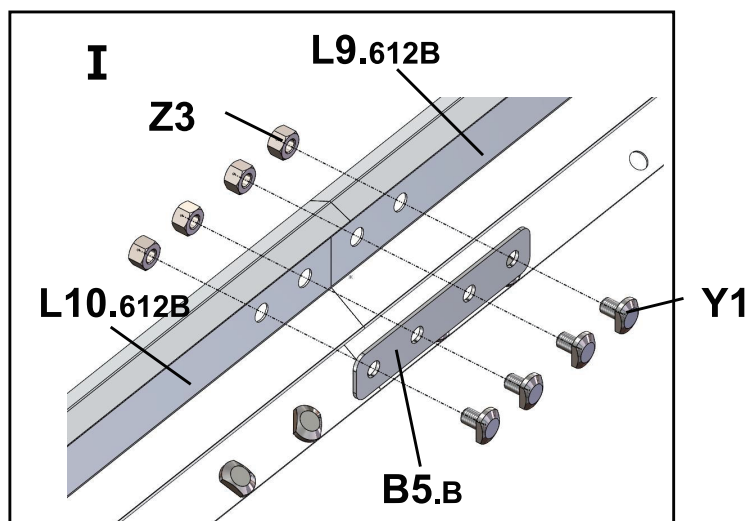
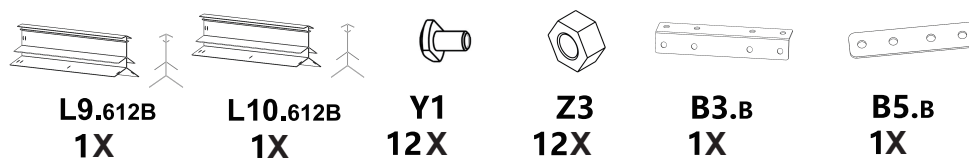
 **Z3**
6X



Note: Don't screw the lower hole.

Anmerkung: Lassen Sie das untere Loch frei

15



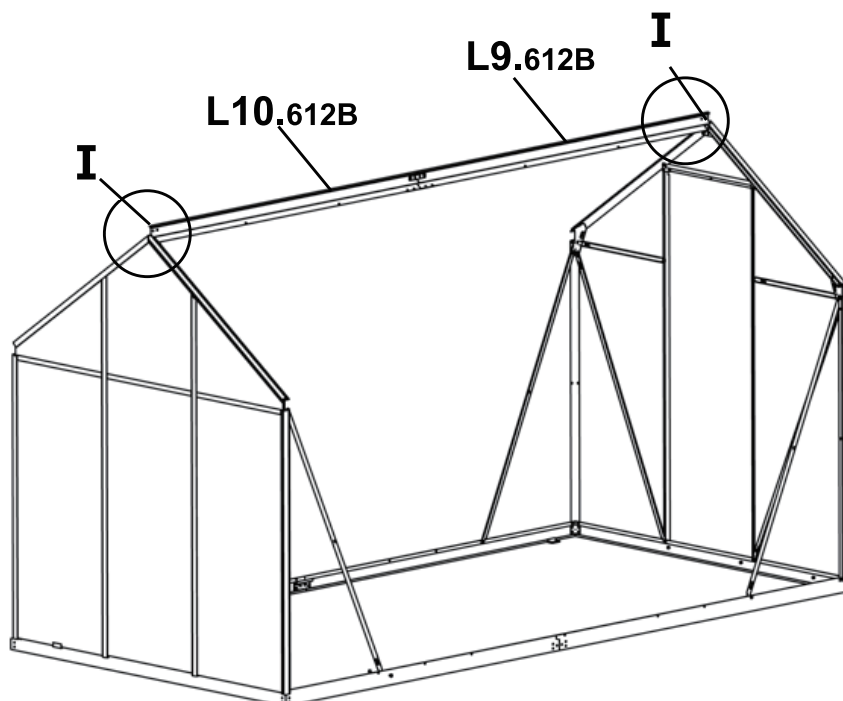
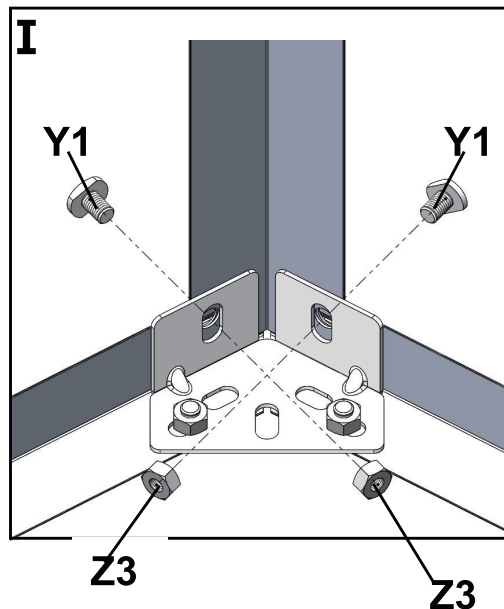
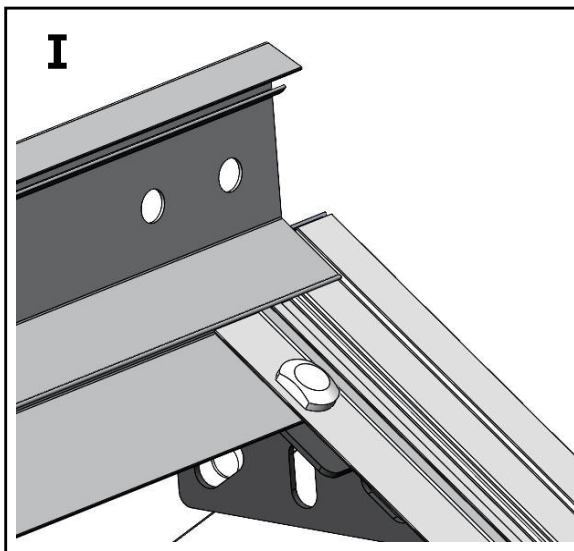
16



Y1
4X

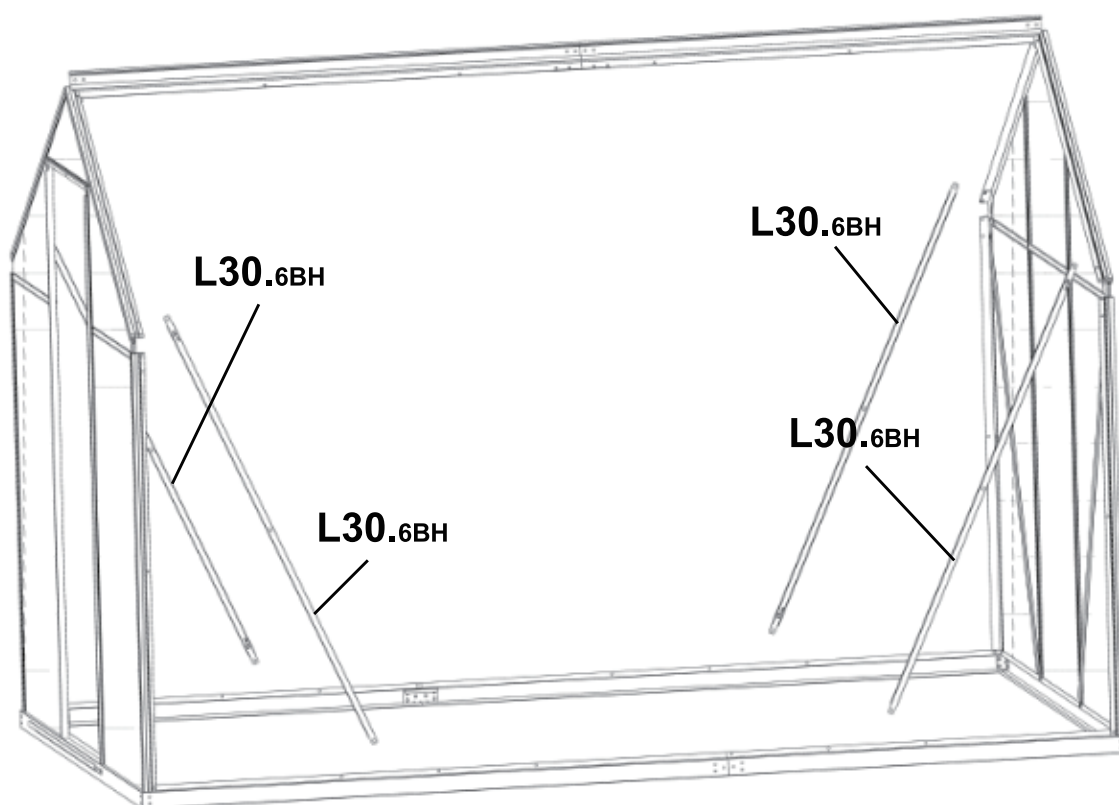


Z3
4X

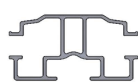


17

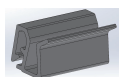
Dismantle the temporary support rods **L30.6BH**
Demontieren Sie die vorübergehenden Stützstangen **L30.6BH**



18



L4.6BH6
10X



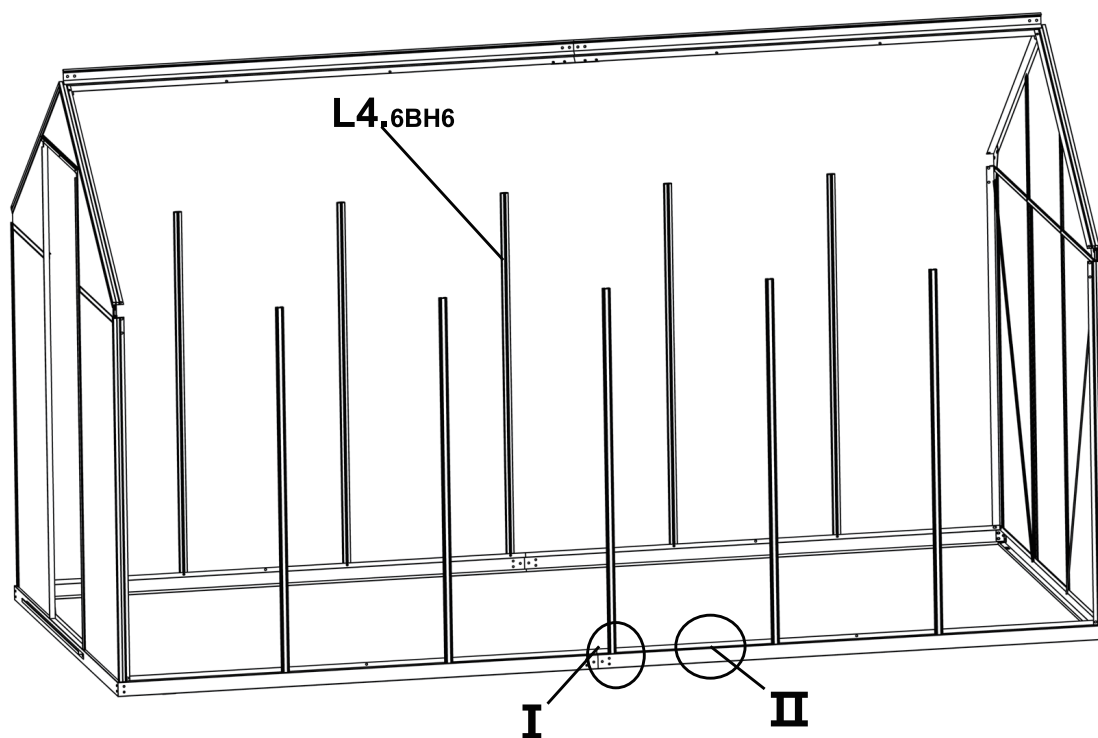
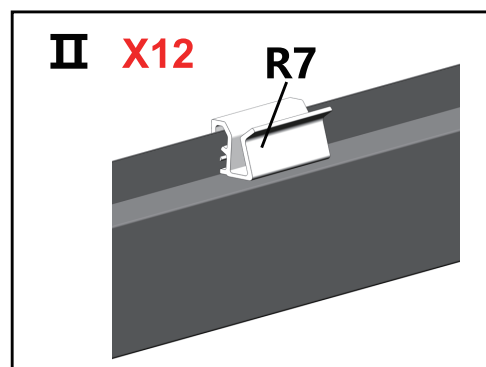
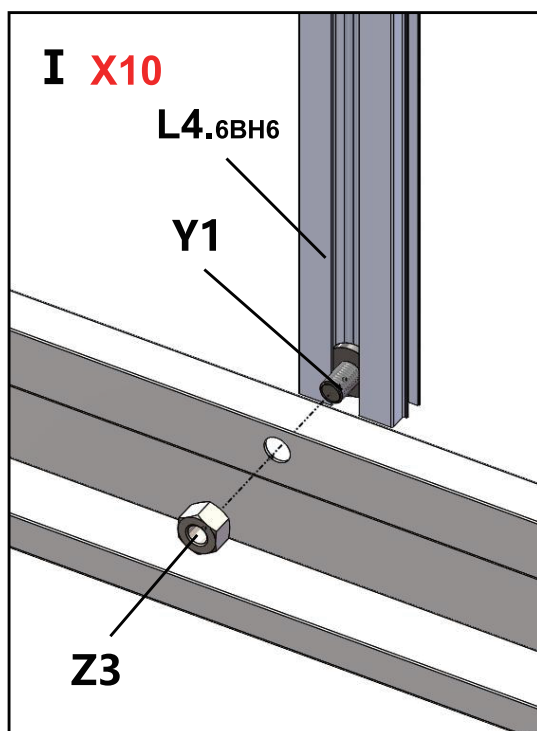
R7
12X



Y1
10X



Z3
10X



19



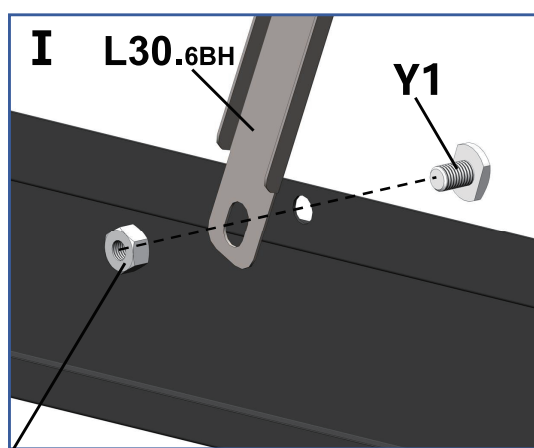
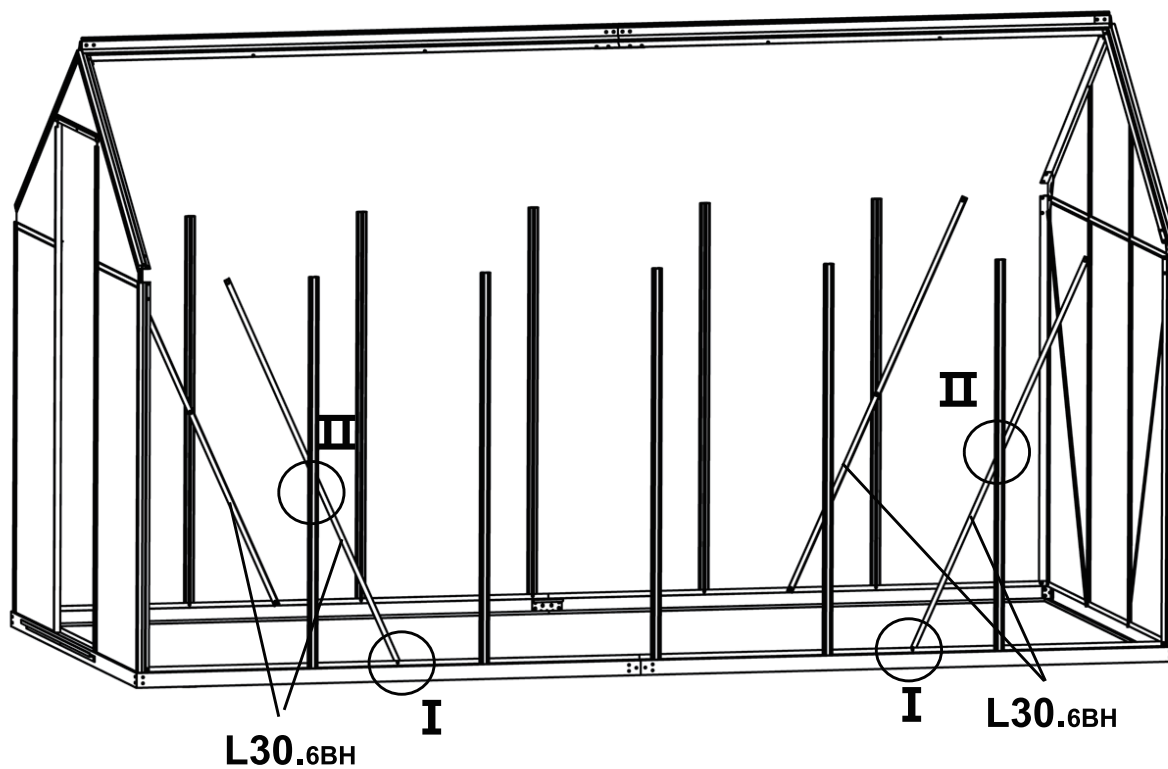
L30.6BH
4X



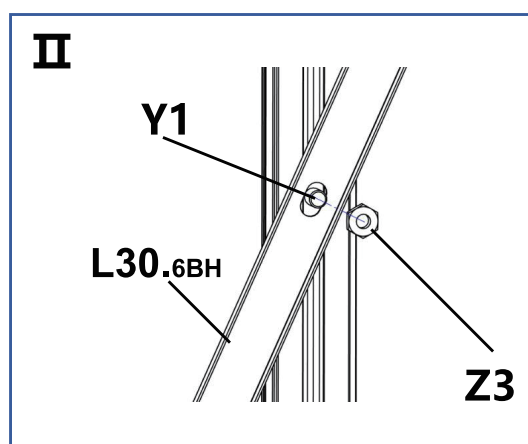
Y1
8X



Z3
8X



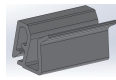
Z3



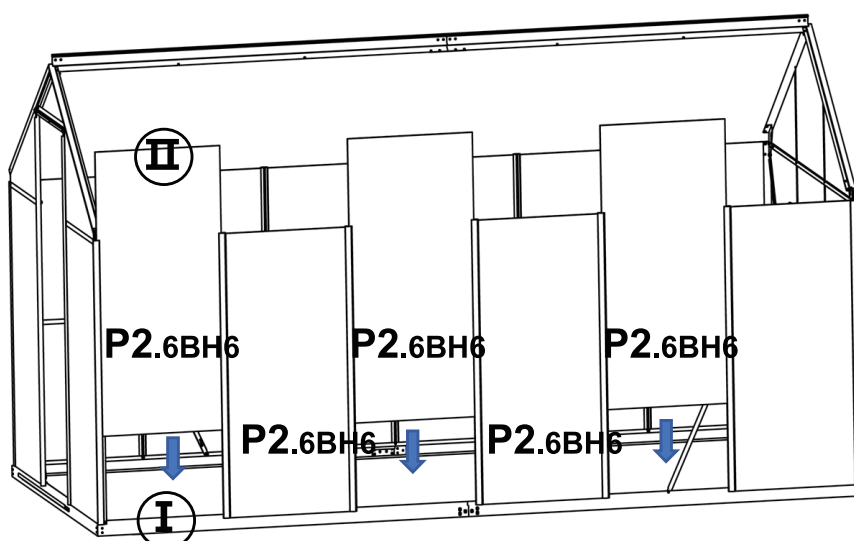
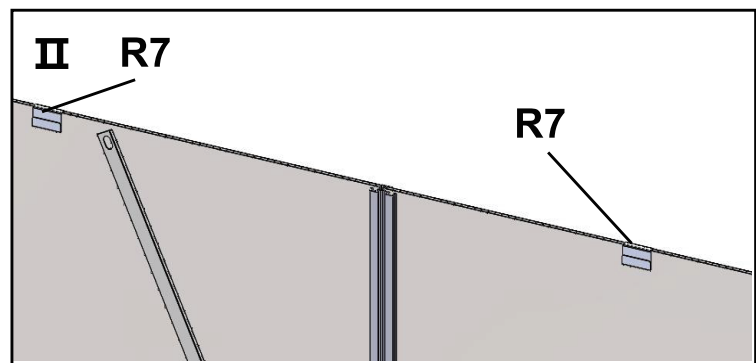
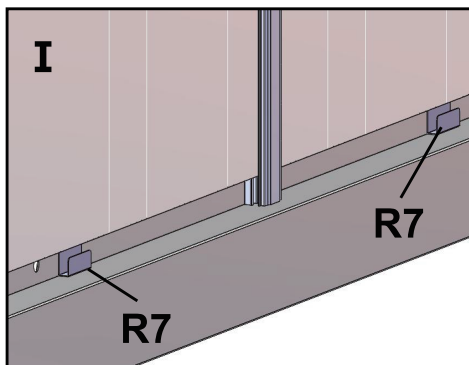
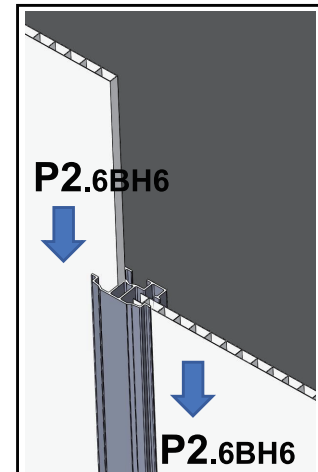
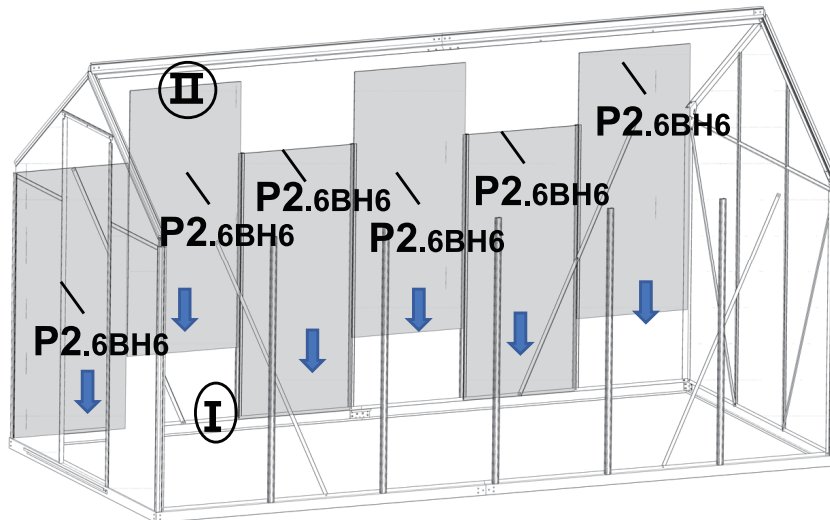
20



P2.6BH6
12X



R7
12X



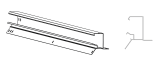
21



Y1
16X



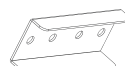
Z3
16X



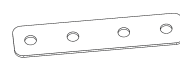
L7.612B
2X



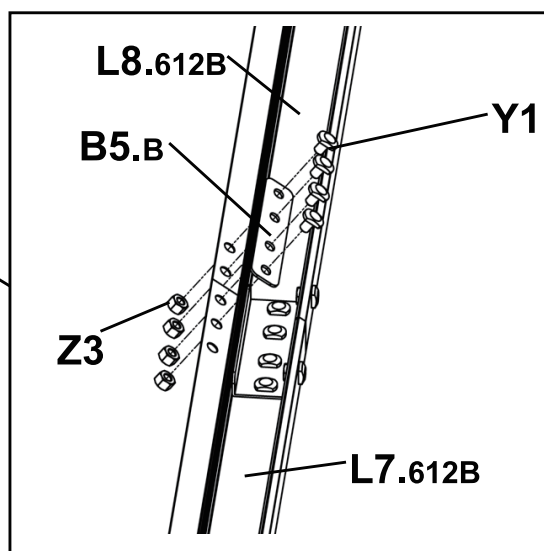
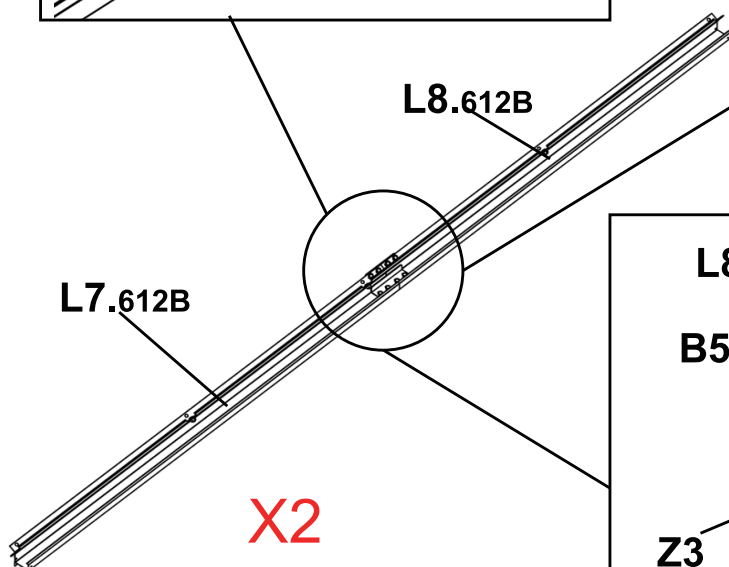
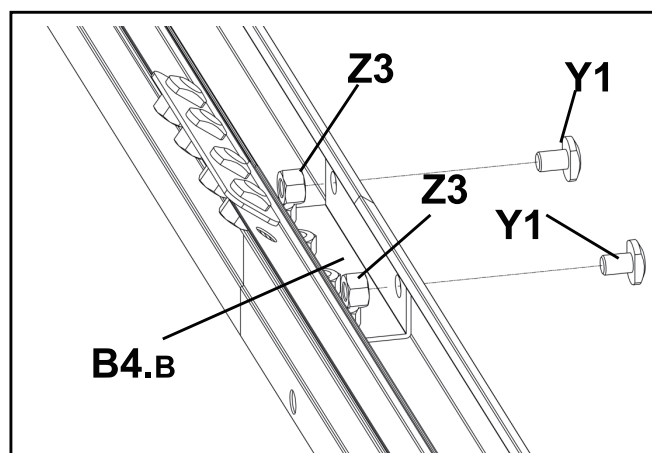
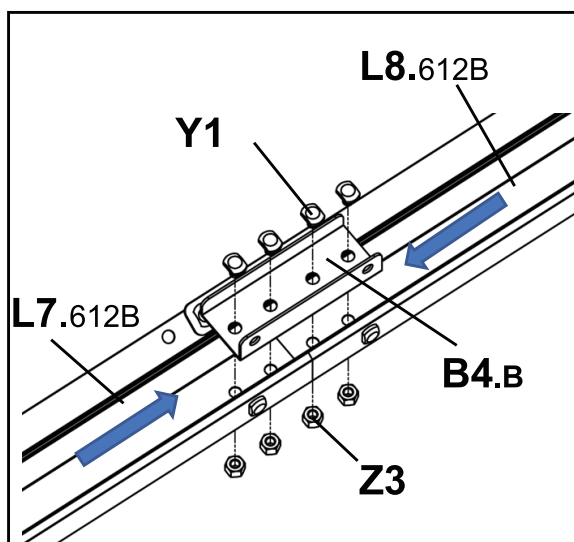
L8.612B
2X



B4.B
2X



B5.B
2X



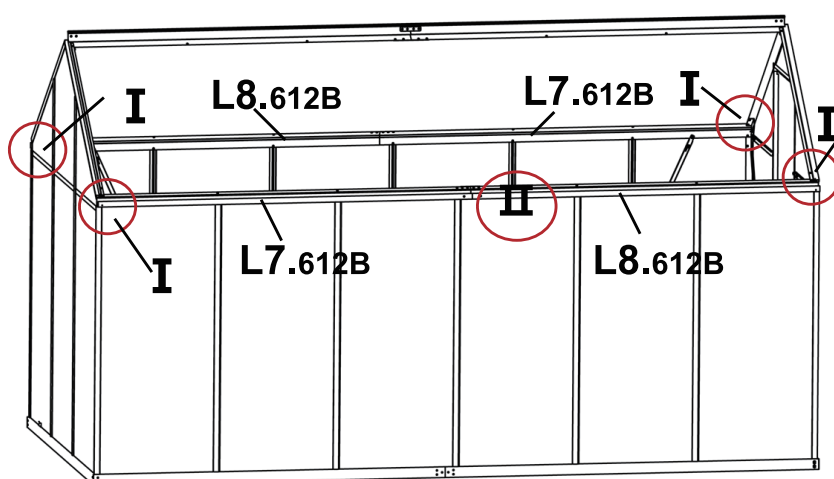
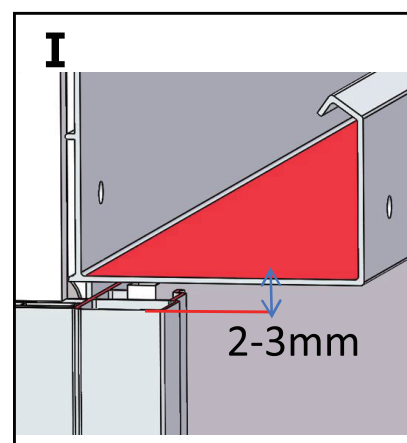
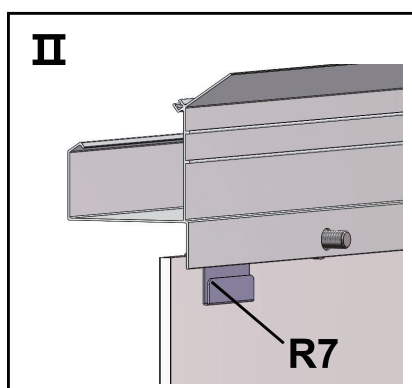
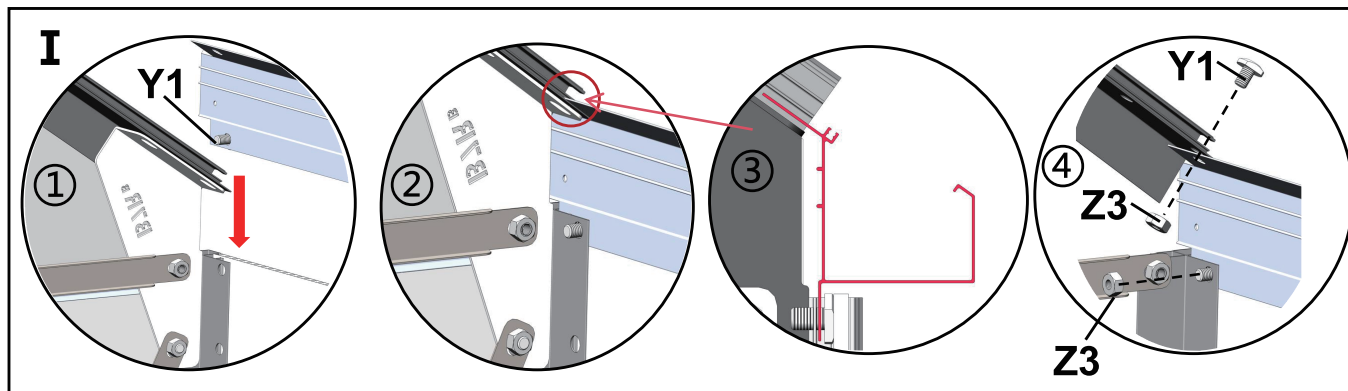
22



Y1
8X



Z3
8X



Note: Leave 2-3mm gap when installing L7.612B/L8.612B for installing R2 and R3 later.

Anmerkung: Lassen Sie eine 2-3 mm große Lücke wenn Sie L7.612B/ L8.612B um später R2 und R3 zu montieren

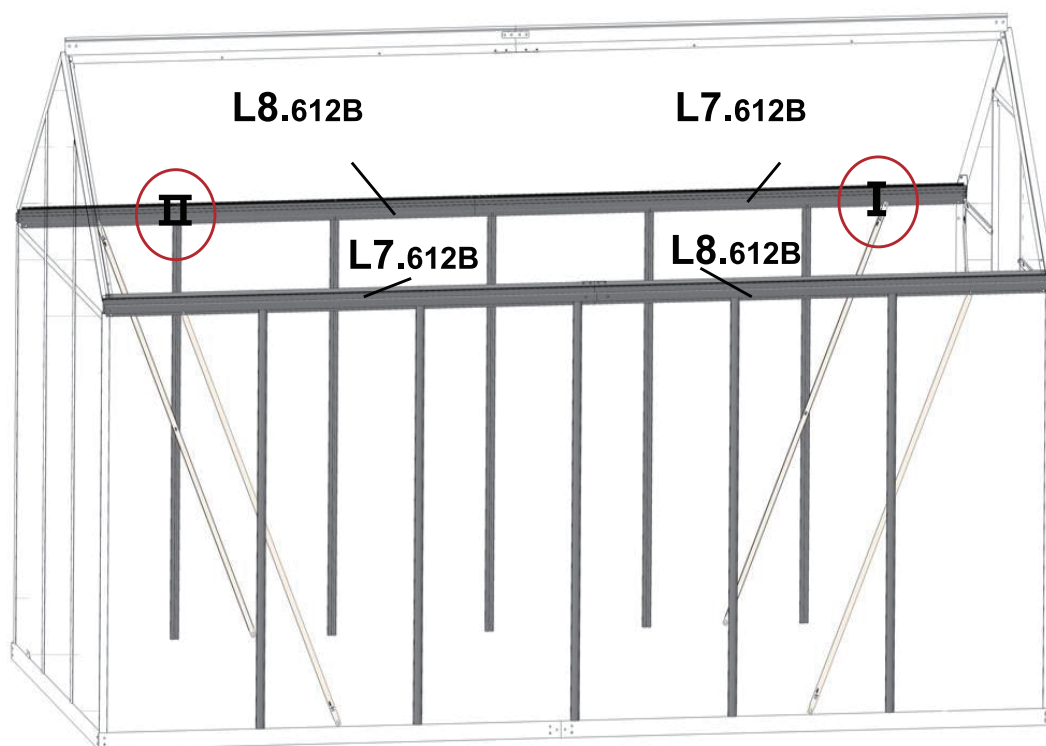
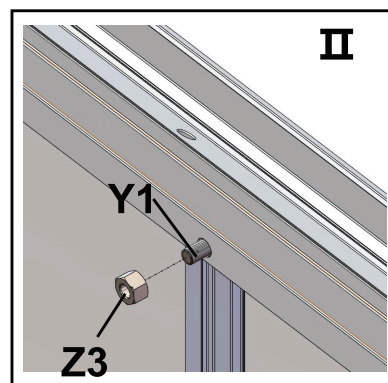
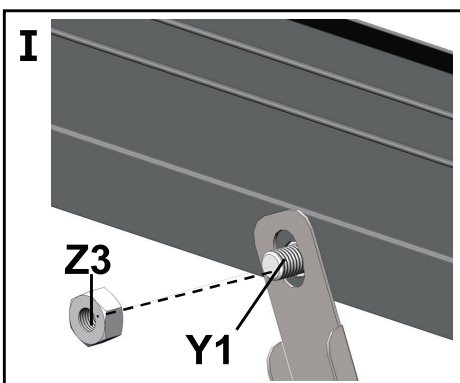
23



Y1
14X



Z3
14X



24



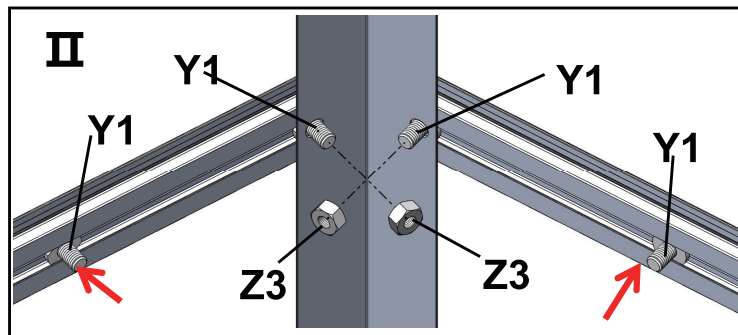
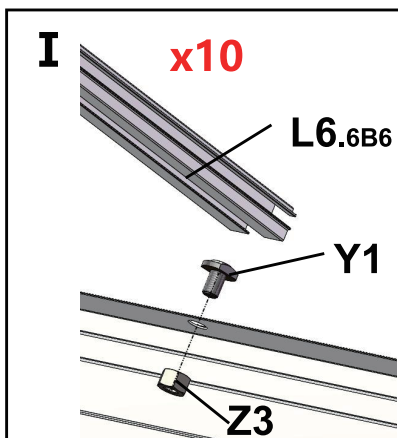
Y1
28X



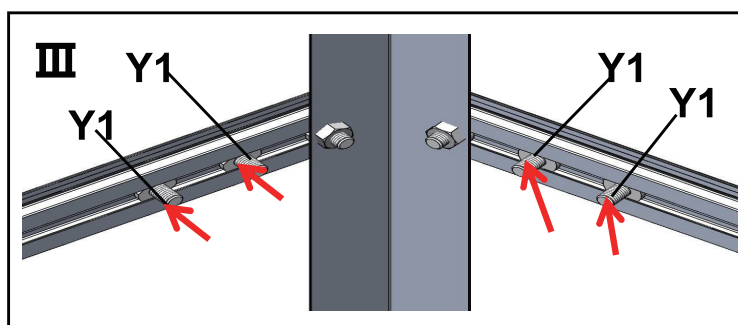
Z3
20X



L6.6B6
10X

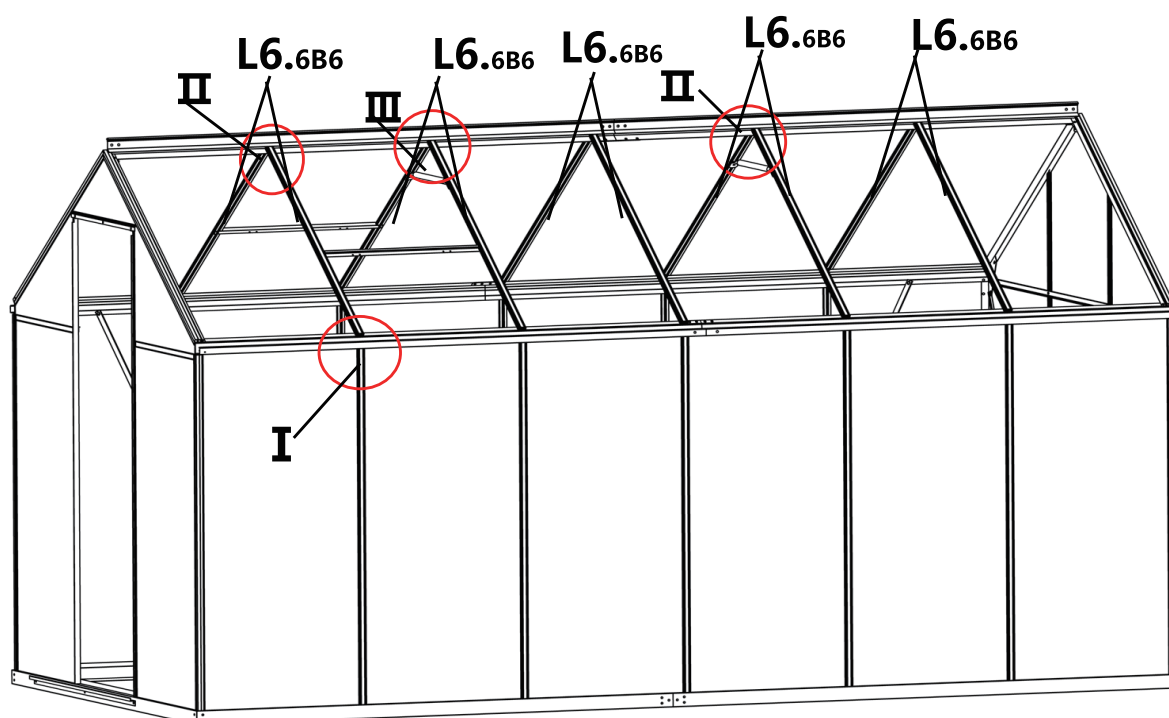


Note: In position **II** insert one extra Y1 in both side of L6.6B6.
Anmerkung: Führen Sie 1x Y1 bei Schritt II in beide Seiten von L6.6B6 ein



Note: In position **III** insert two extra Y1 in both side of L6.6B6.

Anmerkung: Führen Sie bei Schritt III 2x Y1 in beide Seiten von L6.6B6 ein



25



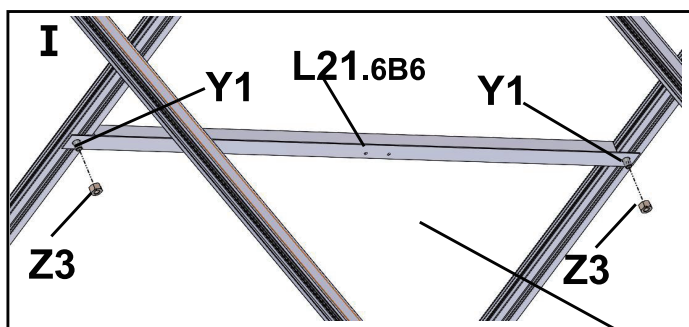
Z3
8X



L21.6B6
2X



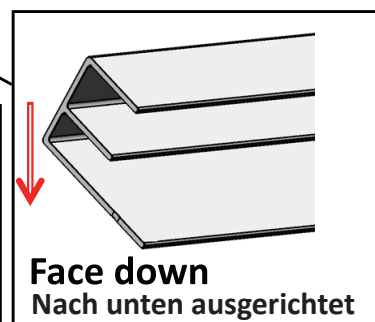
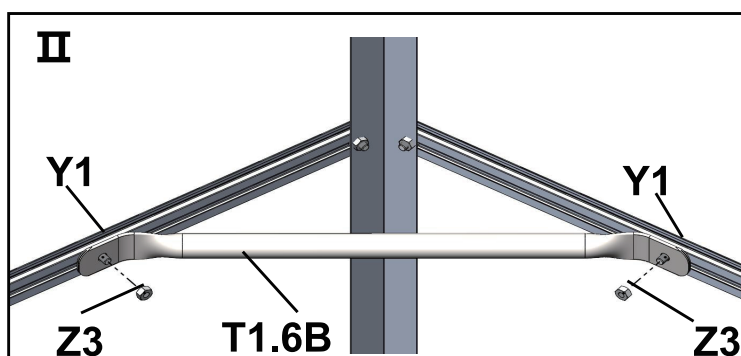
T1.6B
2X



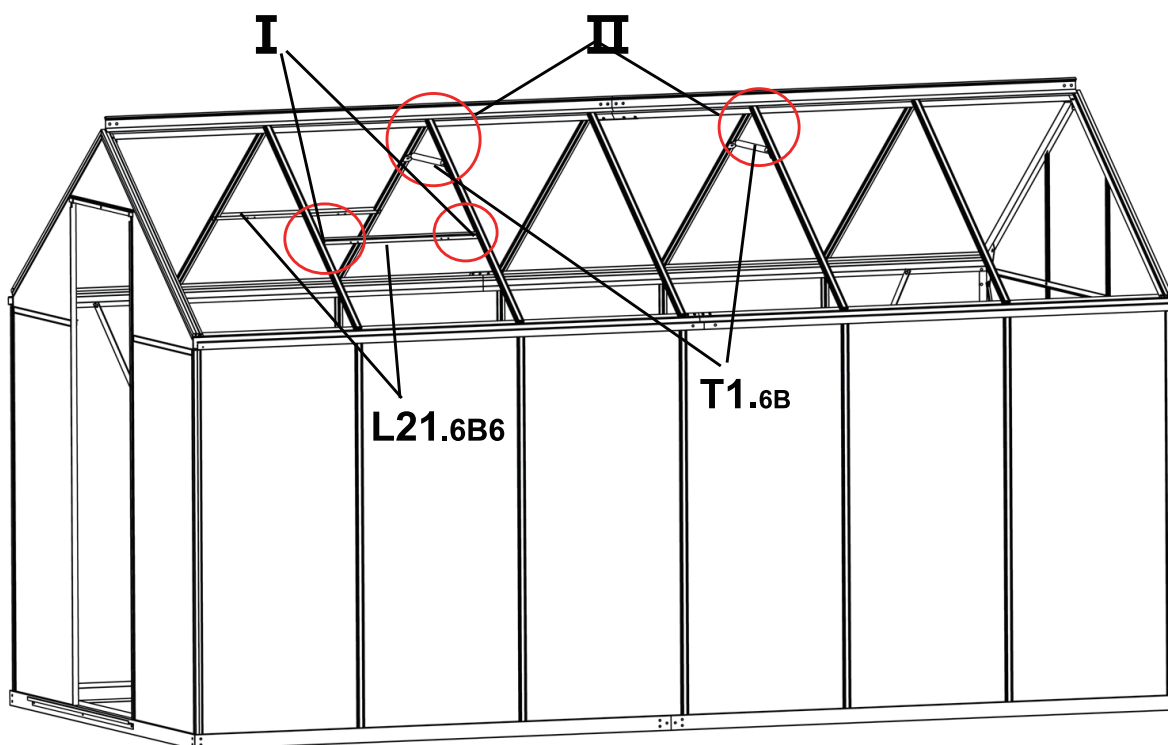
x2

Note: The screw place will be adjusted according to the window position.

Anmerkung: Die Schraubenposition wird in Relation zum Fenster verschoben



x2



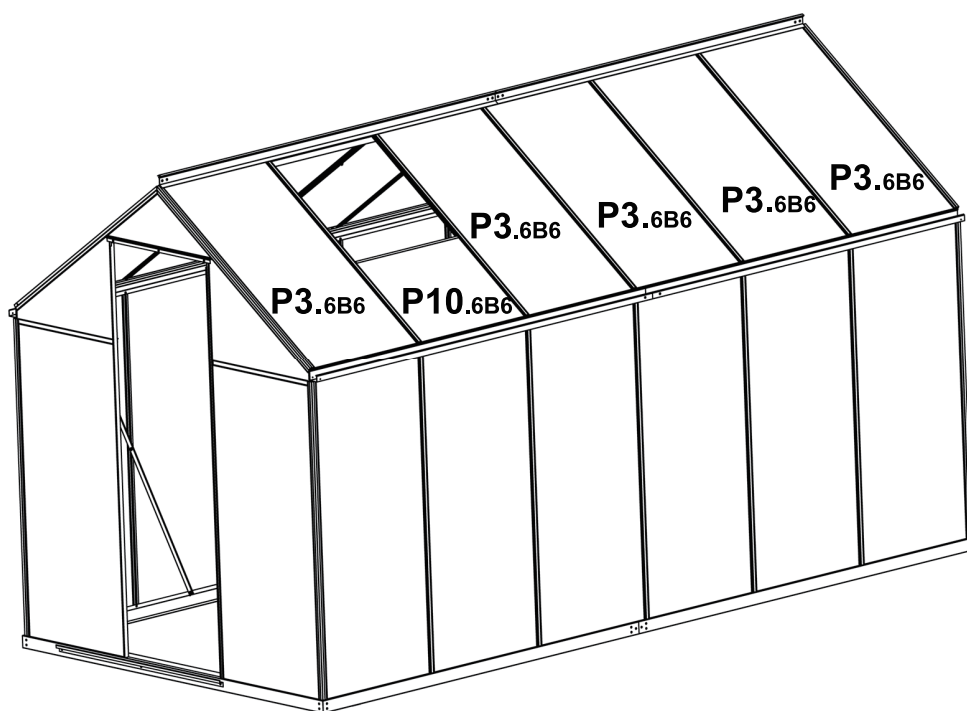
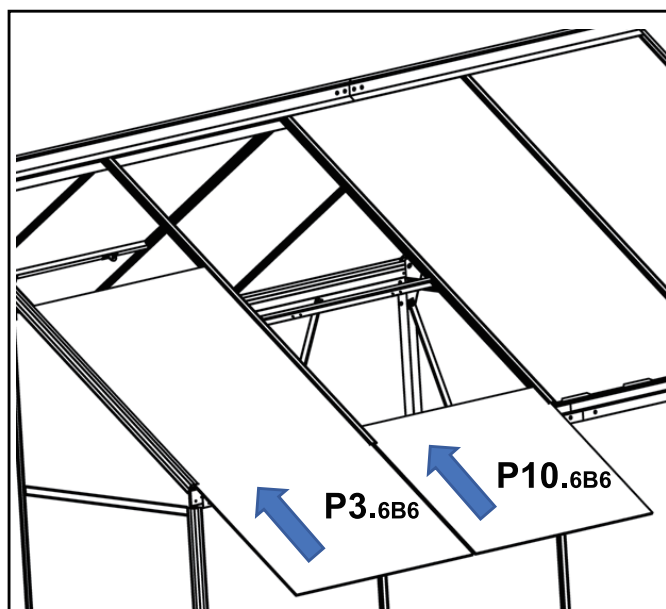
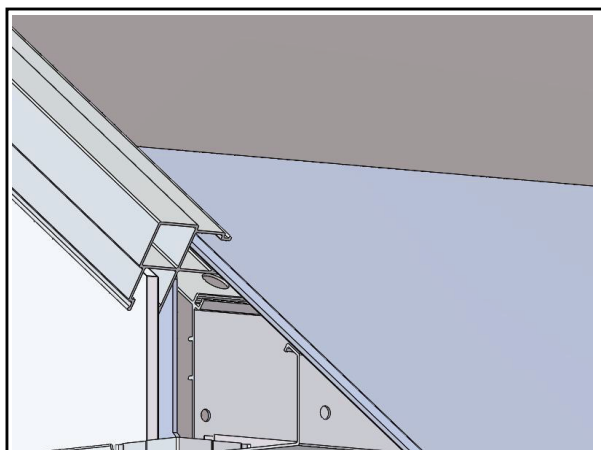
26



P3.6B6
10X



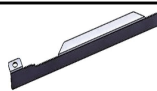
P10.6B6
2X



27



8.62B
2X



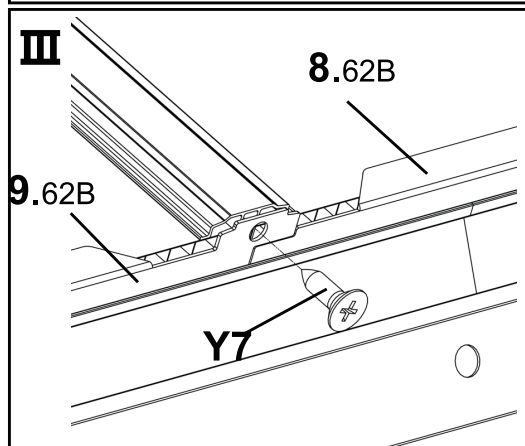
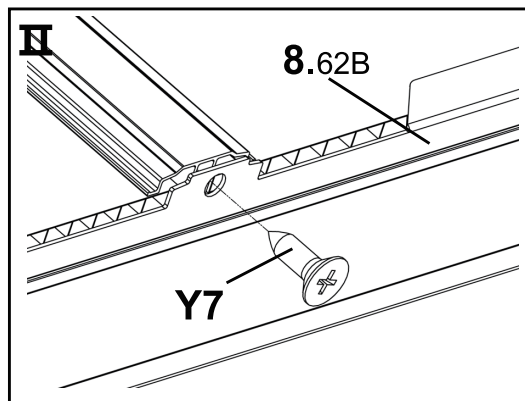
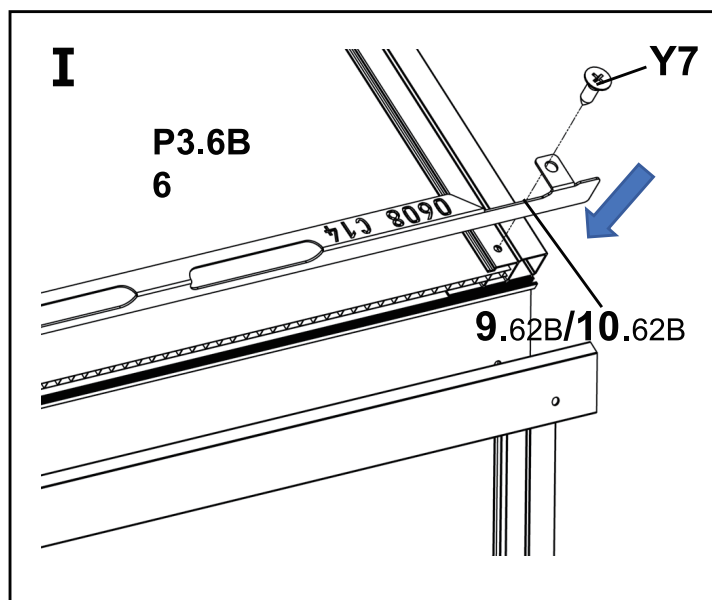
9.62B
2X



10.62B
2X

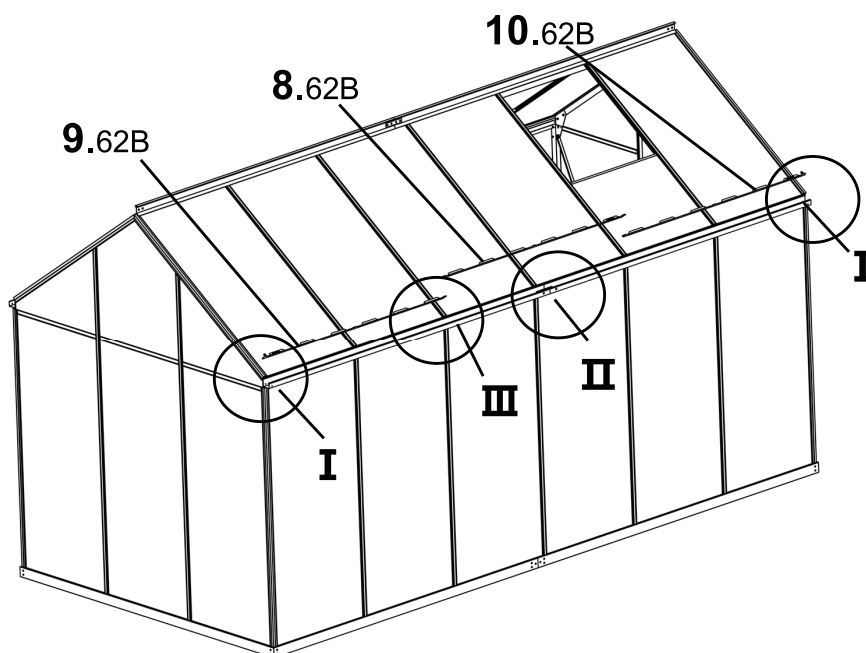


Y7
14X



Note: Insert **8.62B/9.62B/10.62B** into the slot.

Anmerkung: Führen Sie **8.62B/9.62B/10.62B** in die Lücken ein



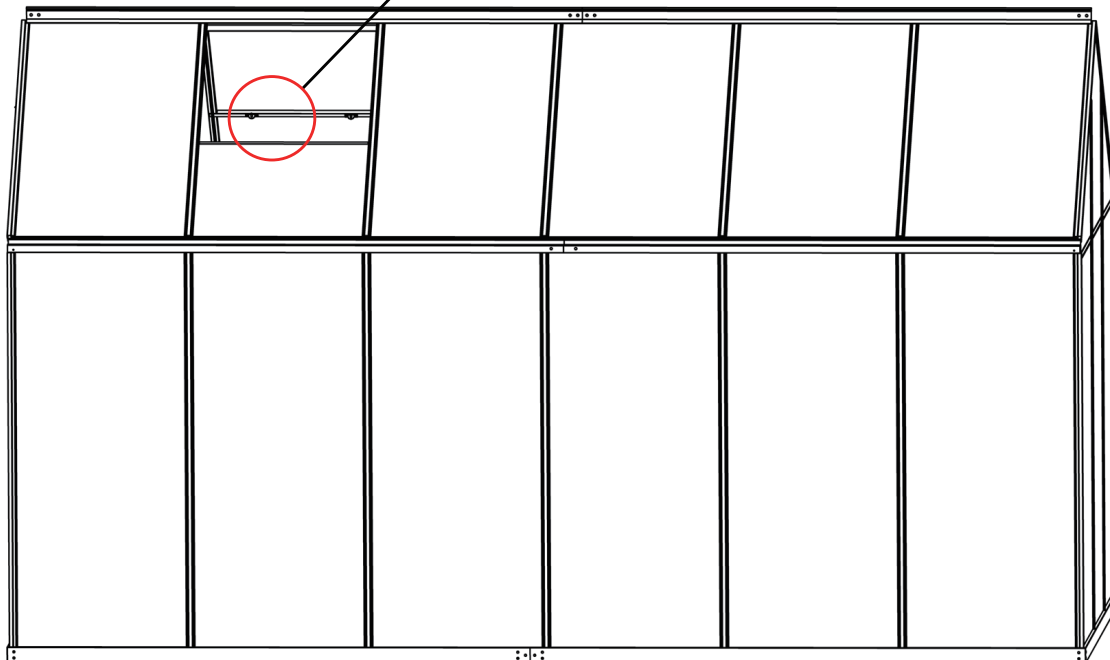
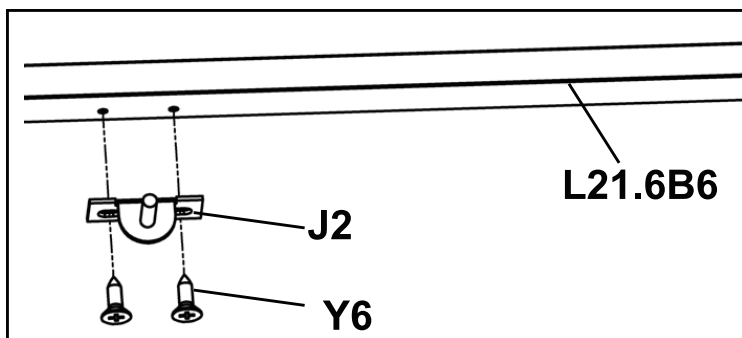
28



J2
2X



Y6
4X



29



Y1
8X



Z3
8X



Y6
4X



J1
2X



L22.6B6
2X



L23.6B6
2X



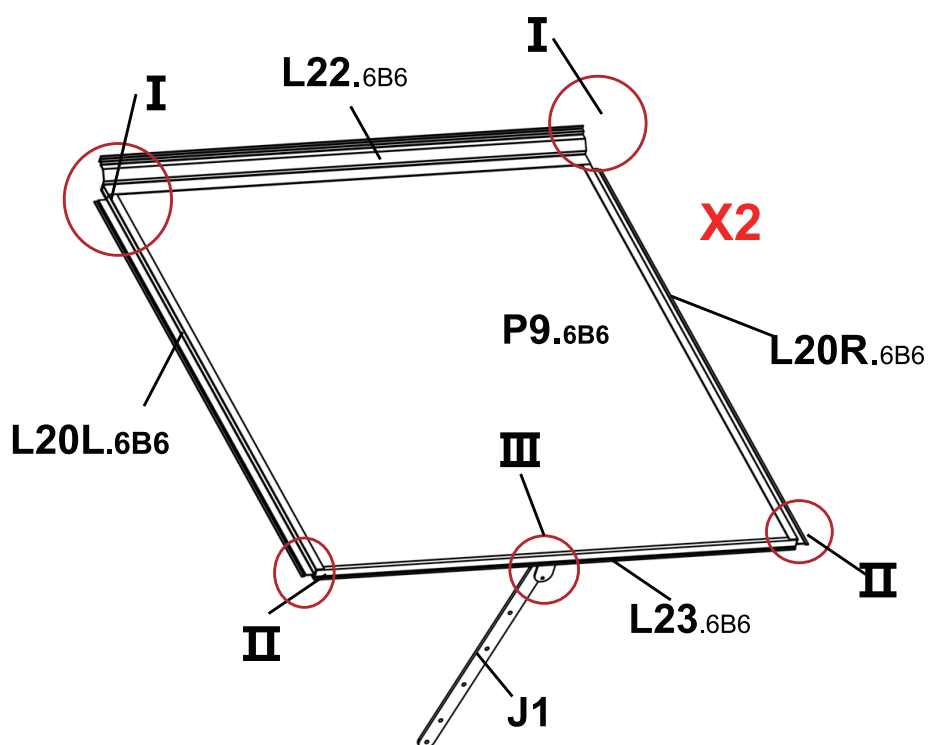
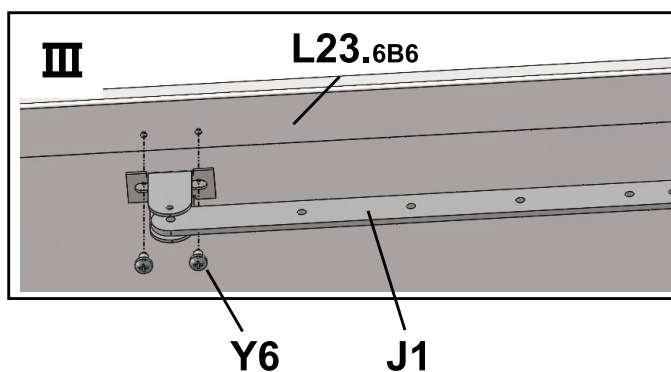
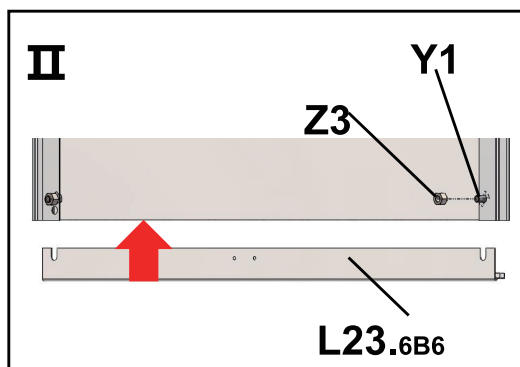
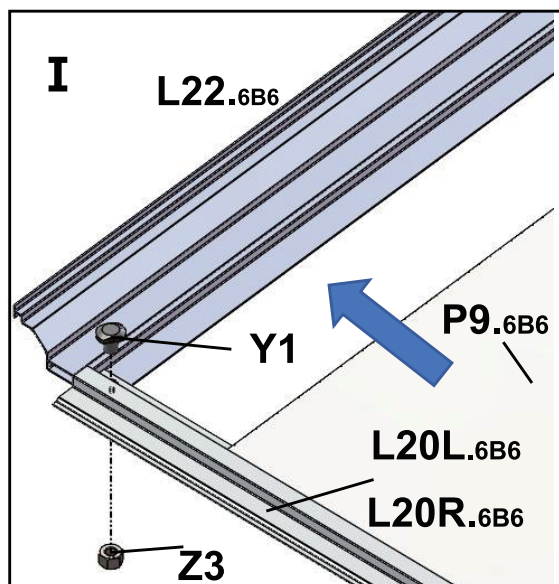
L20L.6B6
2X



L20R.6B6
2X



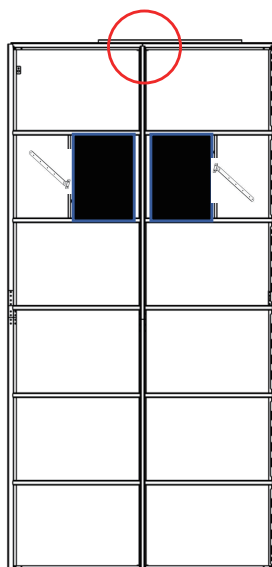
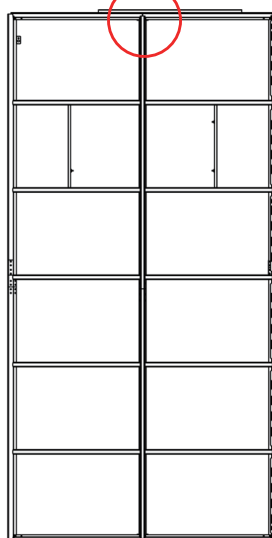
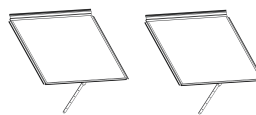
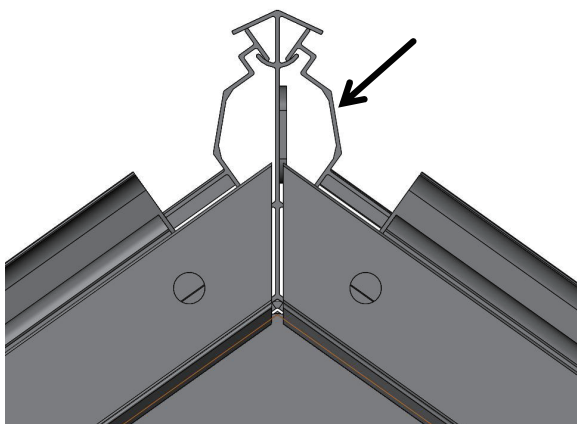
P9.6B6
2X



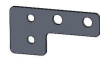
30

Insert the sunroof into the slot from the left or right end and move it to the sunroof position.

Platzieren Sie das Sonnendach von links oder rechts und bewegen Sie es dann in die Mitte



31



B10.B
2X



Y2
6X



Z4
4X



Y5
4X



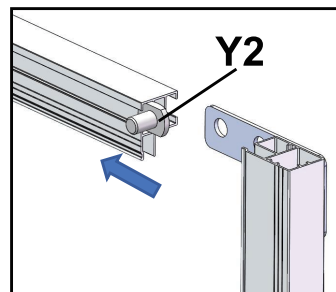
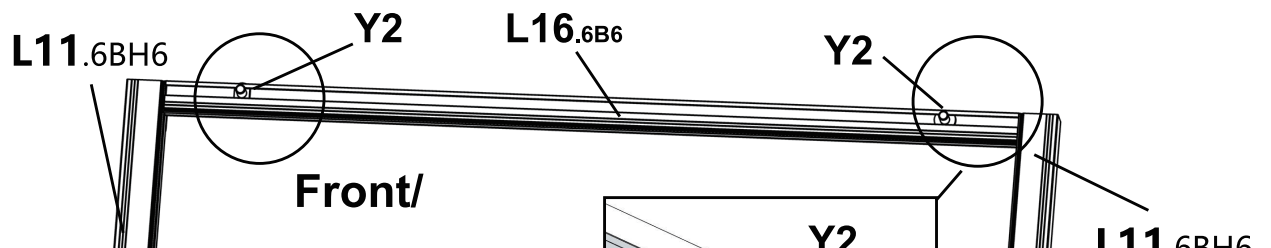
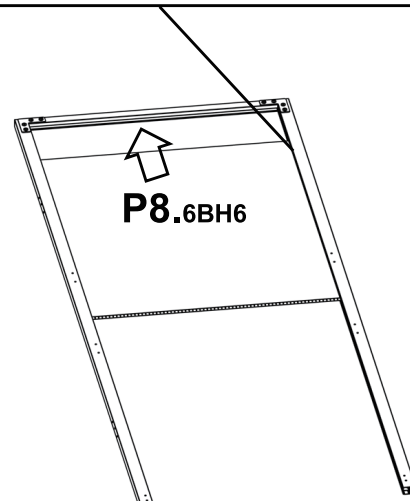
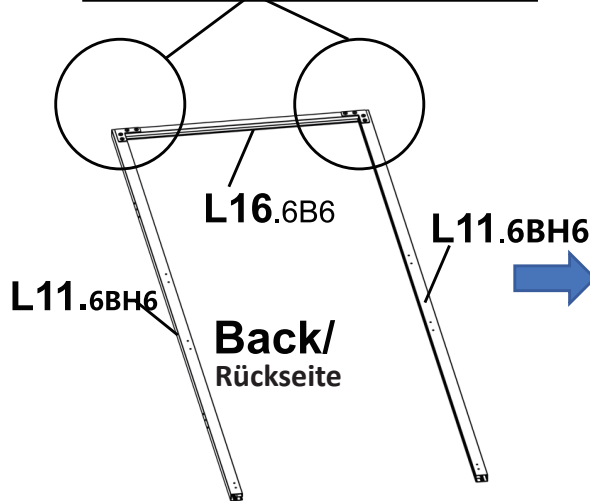
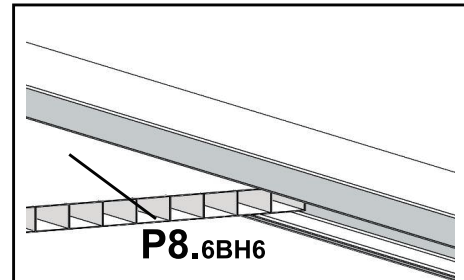
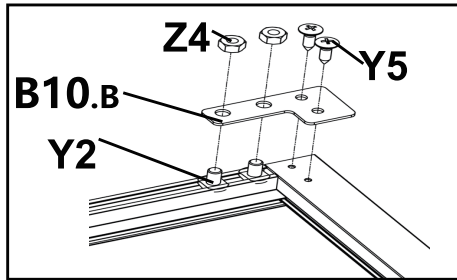
P8.6BH6
1X



L11.6BH6
2X



L16.6B6
1X



Note: Pre-install two **Y2** in **L16.6B6** for the connection of **L19.6B6** later.

Anmerkung: Vorinstallieren Sie 2x **Y2** in **L16.6B6** um sie später mit **L19.6B6** zu verbinden

32



Y1
8X



Z3
8X



Y5
8X



P8.6BH6
1X



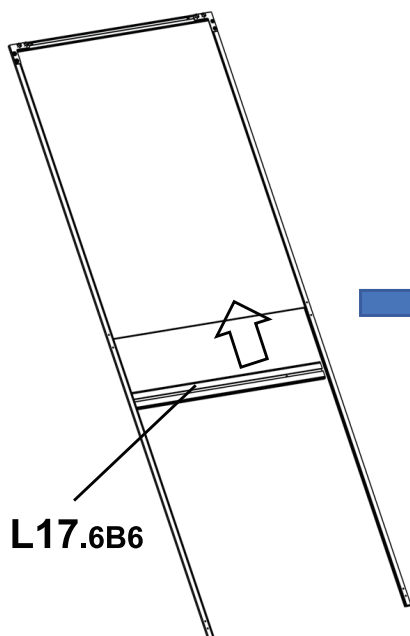
B11.B
4X



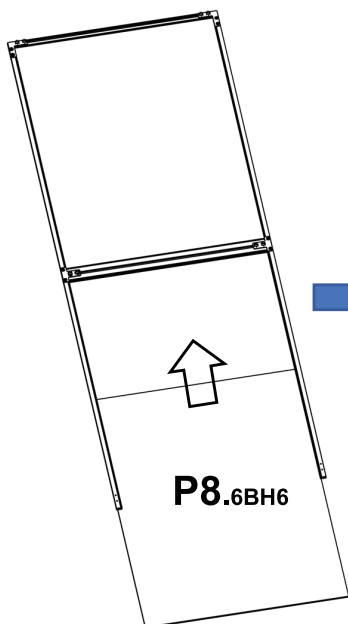
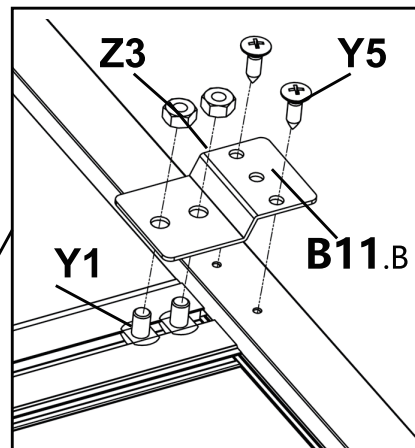
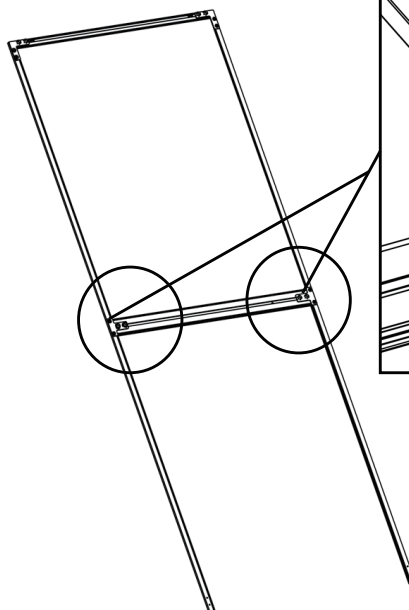
L17.6B6
1X



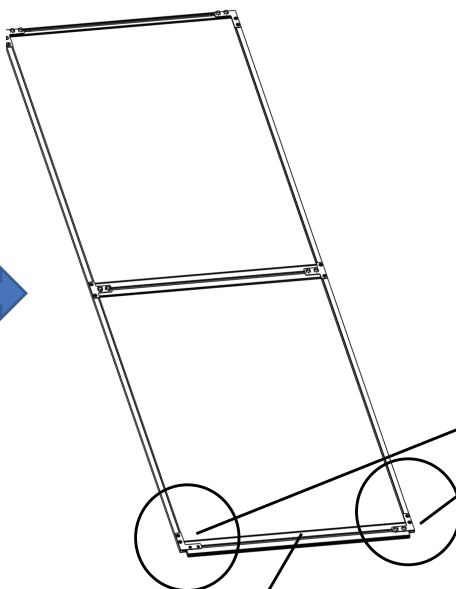
L18.6B6
1X



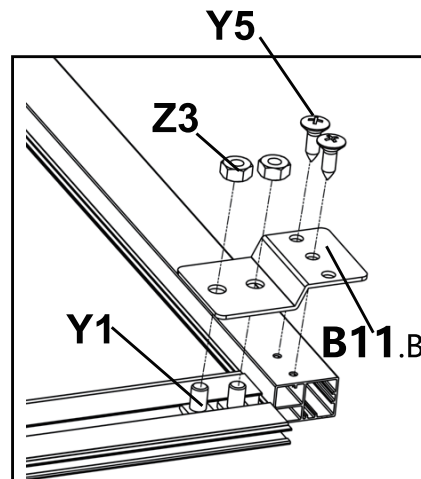
L17.6B6



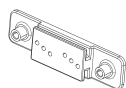
P8.6BH6



L18.6B6



33



J4
2X



J5
4X



Z1
4X



Z2
4X



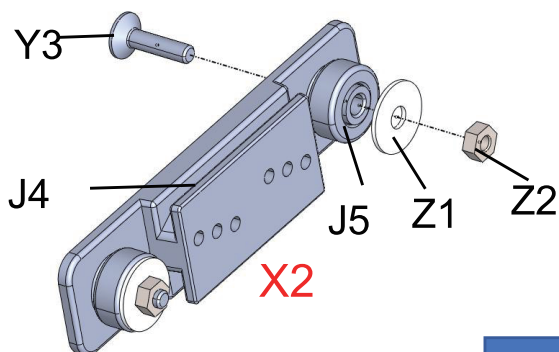
Y3
5X



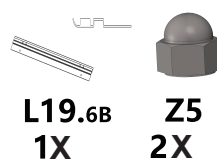
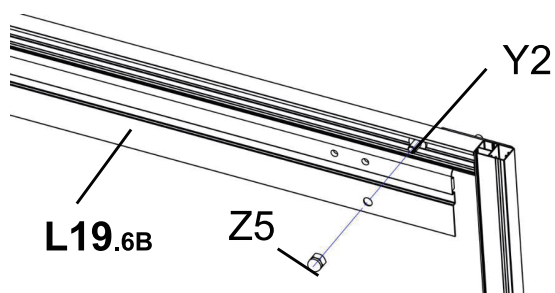
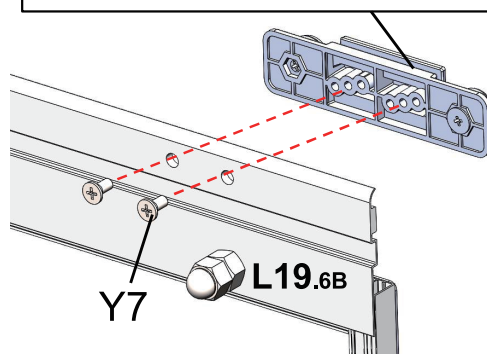
Y7
4X



J3
1X



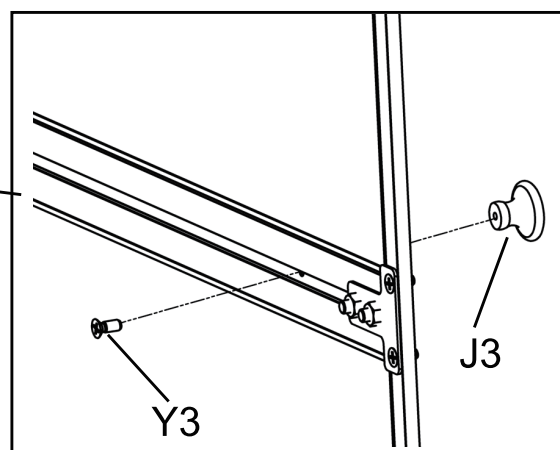
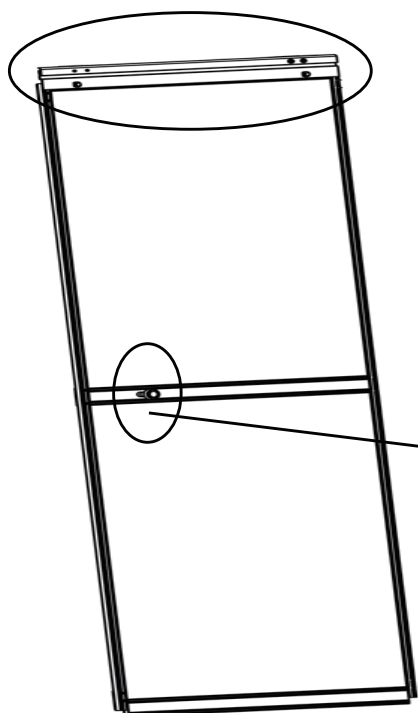
This 3 holes are used to adjust the height of the door.
Diese 3 Löcher sind zum verstellen der Türhöhe



L19.6B
1X

Z5
2X

33



34



Y1
2X



Z3
2X



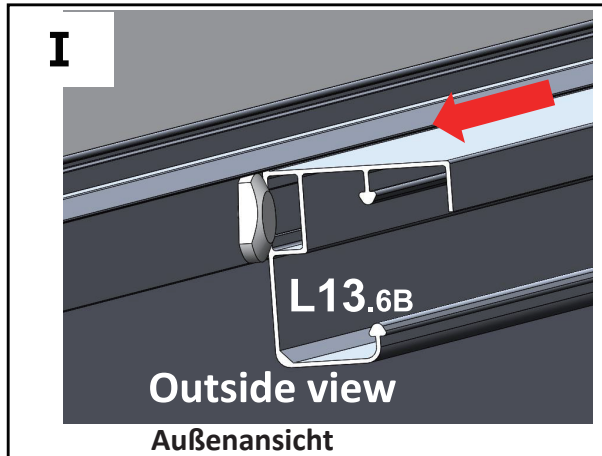
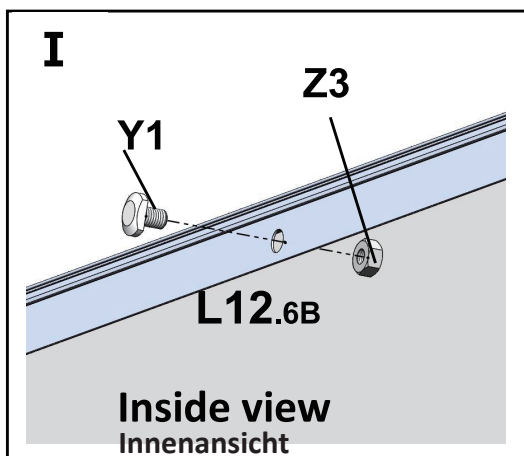
L13.6B
1X



L14.6B
1X

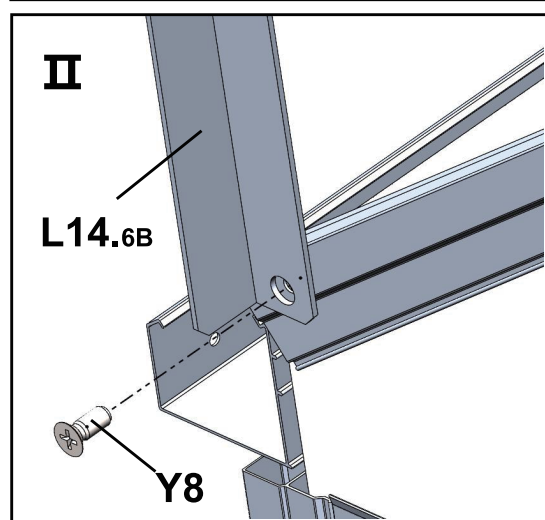
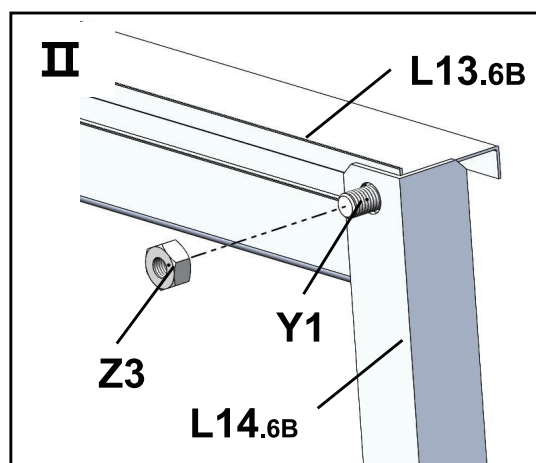
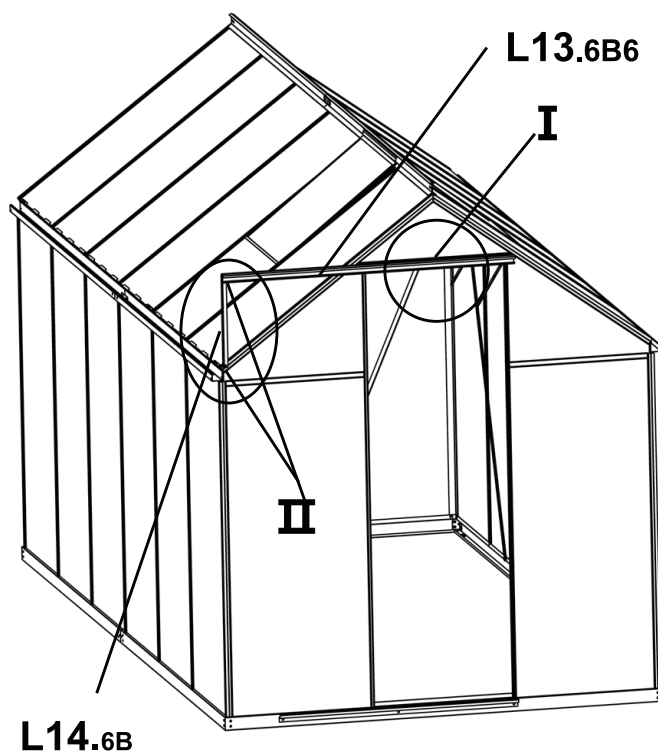


Y8
1X



Note: Don't fix Y1 & Z3 tightly, then slide Y1 into L13.6B.

Anmerkung: Fixieren Sie Y1 und Z3 nicht fest, schieben Sie sie dann in L13.6B



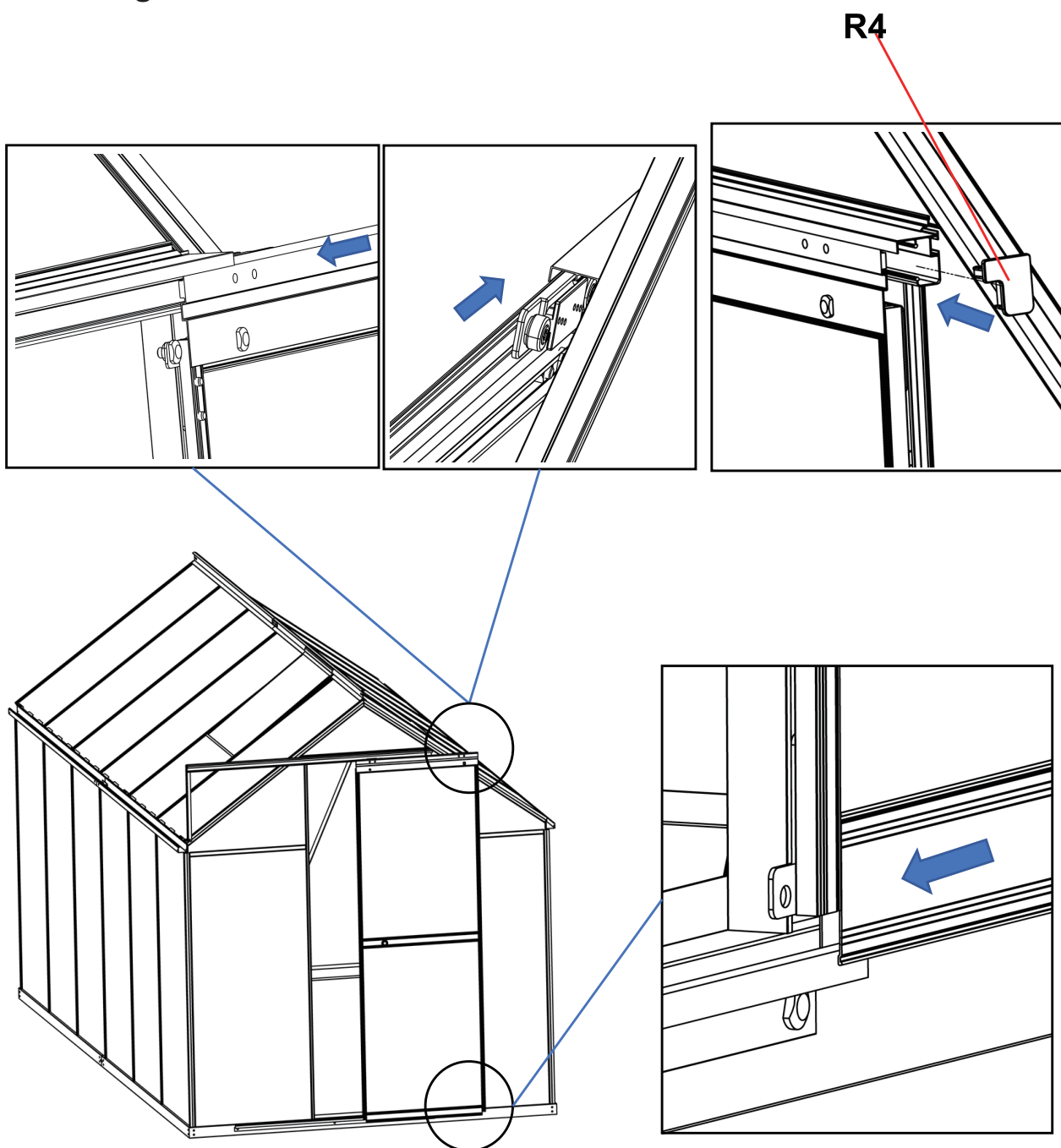
35



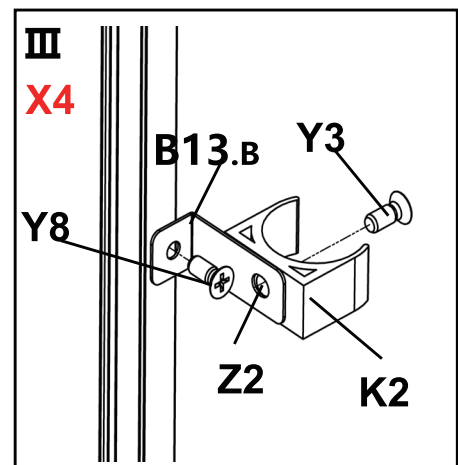
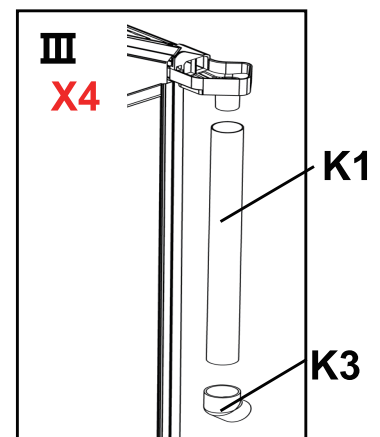
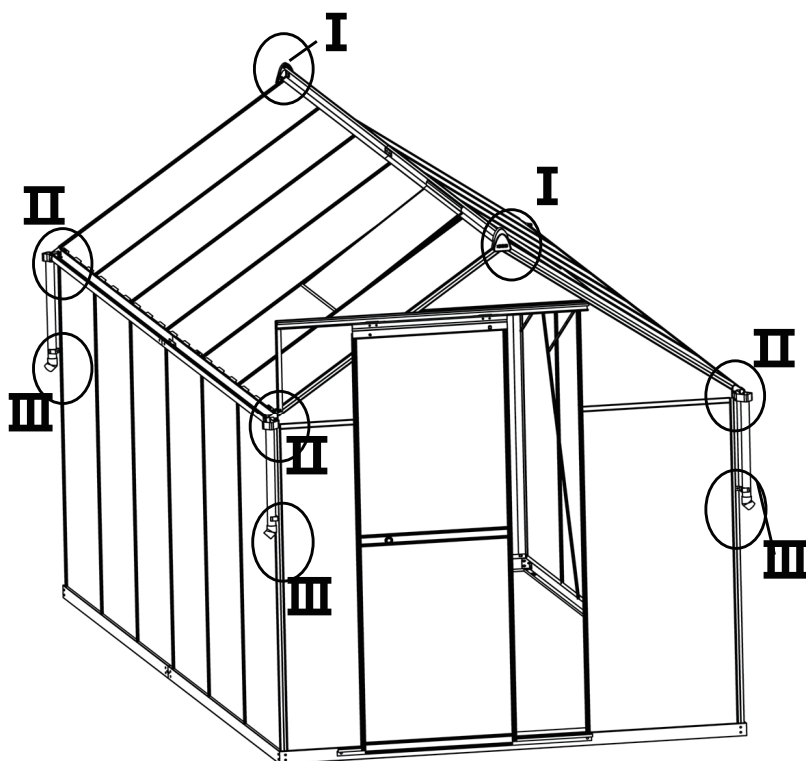
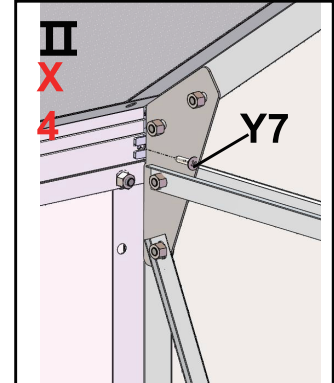
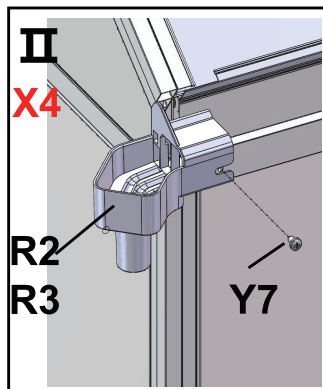
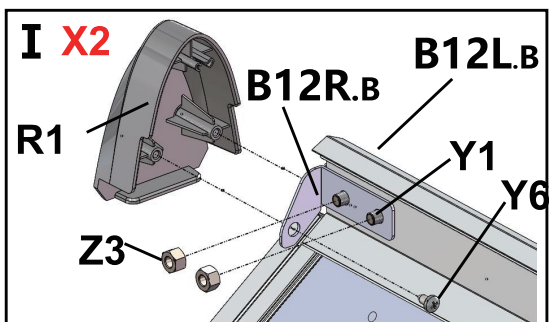
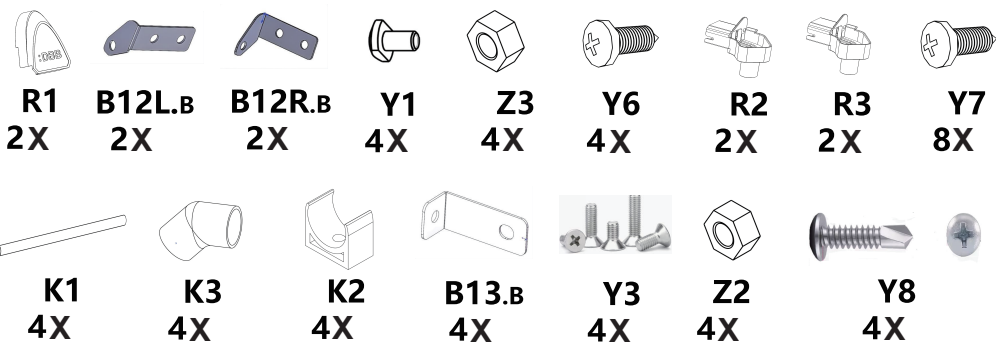
R4
1X

Note: sliding the door into the rails. Then put in R4 to protect.

Anmerkung: Schieben Sie die Tür in die Schienen. Schließen Sie dann mit R4 ab



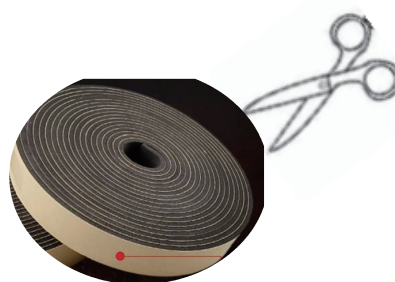
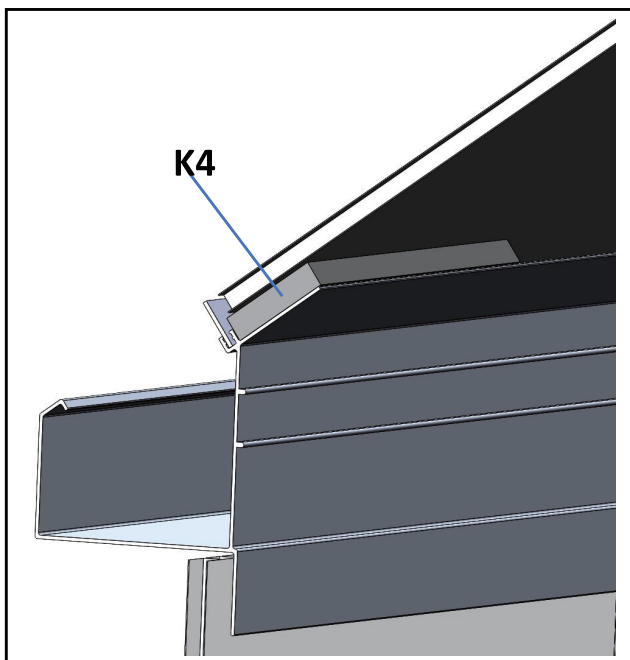
36



37



K4



Note: Use sealing strip at the inside of the PC board & Aluminum slot.

Anmerkung: Nutzen Sie das Dichtungsband auf der Innenseite der Plastikpaneele und des Aluminiumrahmens

